Environmental Mitigations & Works Specifications

Contents

1. Environmental Mitigations

1.1. Materials stored on vegetation will not remain on the same area for more than two weeks to avoid shading out.

1.2. All works undertaken will comply with the codes of conduct for Operations on Sites of Special Scientific Interest, Water Catchment Land, Environment Agency Regulations, Regulations issued by Dept. of Environment, DEFRA.

1.3. All Waste materials will be removed from site.

2. Ecological Mitigations

2.1. Any evidence of protected animal species within channels observed during surveying or during the works themselves will be recorded and an exclusion zone established for any re-profiling, peat dams or channel blocking works.

2.2. Any works on the ground will only be undertaken between 15th August and 31st March (outside of bird breeding season), unless specifically agreed with Natural England (NE) and the landowner.

2.3. No works that require access to the ground will be undertaken during bird breeding activity. If MFFP is made aware by any stakeholder that bird nesting activity is occurring early or late, NE will be consulted before any further work is carried out.

3. Protection of Archaeology

3.1. Local HER records will be checked by a qualified archaeologist and a desk based assessment will occur in advance with regards to the works, in order to identify sensitive archaeological features.

3.2. If required ground survey will be carried out by a qualified archaeologist. Survey results will be used to describe the impact of proposed works on the historic environment, including adjacent monuments, donor sites, access routes etc.

3.3. The location and methods for works will then be selected to avoid or minimise risk of damage to archaeological features of interest.

3.4. Agreed standoffs will be adopted for any designated Scheduled Monuments or other important features.

3.5. Should ground conditions be such that the works represent an unacceptable risk of damage to the ground (i.e. if considered excessively wet or excessively dry) the works will be halted, temporarily, until conditions are assessed as appropriate for restart.

4. Movement and use of Machinery

4.1. Vehicles

4.1.1. All vehicles (plant/machinery and vehicles) driving onto open moorland and away from existing established tracks will be low ground pressure of no greater than 3 psi when fully laden. Vehicles may include use of flotation tyres, wide bog tracks and/or dual-wheeled tractors.

4.1.2. Excavators used on work sites are anticipated to be between 4-8 tonnes with wide "bog" tracks and to have a ground pressure of no greater than 3 psi.

4.1.3. Wherever possible, biodegradable hydraulic oils will be used to minimise the risk of chemical spills on protected sites.

4.1.4. Where access points are on soft ground, bog mats will be used to protect the ground from disturbance.

4.1.5. Bog mats will be available on site with excavators, in the event that they are required, to reduce the amount of vehicle access on and off site.

4.1.6. If a vehicle did become stuck the operator must stop immediately, make the machine safe (e.g. drain fuel if necessary) and inform MFFP and Natural England. No recovery should be attempted until the relevant authorities have been contacted and a recovery plan has been agreed.

4.2. Route selection

4.2.1. A banksman will be available for access and egress, to walk at a safe distance in front of the machine.

4.2.2. Chosen routes, as indicated on the site maps, will only be used if they are in good condition, or otherwise avoided, and a contingency route will be selected from the alternative areas marked on the site maps. Contingency routes will also only be used if they are in good condition. Representative photographs of 'good' and 'bad' condition are shown below in Photos 1-4.

4.2.3. Vehicle use will avoid sensitive areas such as springs, flushes and areas where Sphagnum is forming carpets, and will only be undertaken where rutting and exposure of bare peat can be avoided. Vehicles will also avoid recently restored areas, where vegetation is newly established and vulnerable to disturbance (e.g. establishing nurse crop, or bryophyte cover with limited vascular plants, re-wetting programmes – visible surface water, bog pools).

4.2.4. Where vehicles are found to be causing disturbance to the surface or rutting occurs, passage over these areas will cease until the habitat has recovered.

4.2.5. Repeat vehicle movements along the same routes will be avoided, where this is practical to do so.

4.2.6. Access will be restricted to periods where it can be anticipated that the ground is dry, firm or frozen, avoiding periods of wet weather.

4.2.7. Proposals will always aim to deliver all excavator works on a given site in one contract or phase where possible, to avoid the potential cumulative impact of additional use of vehicles.

4.2.8. Any sensitive or recently restored areas subsequently discovered whilst on the work site will be marked out and avoided. All markers will be removed when operations are complete.

4.2.9. At any point where ground or weather conditions deteriorate all operations will cease until such time as their resumption will not cause persistent tracks, disturbance or rutting.

Access track in 'Good Condition'

Figure 1 Photo showing some compressed vegetation. There will be no persistent tracks visible after 12 months.

Figure 2 Photo showing some disturbance to the surface. There will be no visible signs of tracking after 12 months.

Access track in 'Bad Condition'

Figure 3 Photo showing increased surface disturbance and if not repaired could show visible signs of tracking after 12 months.

Figure 4 Photo showing access route in bad condition and if not repaired would still show visible signs of tracking within 12 months.

4.3. Refuelling

4.3.1. All vehicles will be re-fuelled by trained staff, will be fitted with a fuel stock bund or other recognised method for containing spills.

4.3.2. Transporting of fuel to the work sites may be undertaken by all-terrain vehicles (ATVs). All access routes for the transport of fuel for the excavator machinery must be agreed with the nominated officer and are detailed on the access maps.

4.3.3. Re-fuelling of excavators in the field will be kept to a maximum of 85% capacity, using double-bunded containers, drip trays and filter funnels to reduce the incidence of a spill.

4.3.4. All re-fuelling will take place away from watercourses and will take place on as level ground as reasonably possible.

4.3.5. Emergency spill kits will be carried for all vehicles at all times and use will be in accordance with the manufacturer's instructions.

4.4. General

4.4.1. All vehicle access and movements on work sites will be outside of the main ground nesting bird breeding season (1st April – 15th August inclusive).

4.4.2. There will be no persistent vehicle tracks visible after 12 months.

4.4.3. All vehicle movements on the work site will be kept to a minimum.

4.4.4. All vehicles left on site for the duration of the operations will not be stored on sensitive or recently restored areas. Vehicles will be stored away from well used footpaths or desire lines.

4.4.5. Operators will be competent in the use of and maintenance of machinery/vehicles, ensuring that vehicle tyre pressure is regularly checked and maintained at the correct pressure and that the vehicle is fit for purpose.

5. Transportation of materials to Work Sites

5.1. The Authority anticipates that transportation of Materials to the Works Sites will mostly require aerial load lifting.

5.2. At some Works Sites transportation of Materials may be able to be undertaken by tracked ground vehicles. These routes will be pre-agreed with Natural England and stakeholders.

5.3. All other access required to the site will be undertaken on foot, save for vehicle refuelling.

5.4. The Contractor will mark (with canes/flags) out the Drop Sites for the loads of Materials at the Works Sites.

5.5. The Contractor will ensure that any means of transporting the Materials is an efficient operation and does not damage the access routes.

5.6. The Contractor will ensure that it has all the required Equipment and Machinery and personnel to satisfactorily complete the Works.

5.7. The Contractor must supply all transportation Equipment required for the Works including but not limited to helicopter lifting bags, skips, nets, secondary hooks, extension strops, slings, and Load strops/ropes.

5.8. The Contractor is responsible for Marshalling and will provide sufficient personnel to Marshal each load and Drop Site at the Works Sites.

5.9. All airlifting operations will take place outside of bird breeding (31st March to 15th August)

5.10. Where available lift sites will be located on hard standard using existing reservoir infrastructure / estate tracks.

5.11. Materials delivered to the lift site will be stored on hardstanding or within 1m of hard standing so as to reduce compaction of surrounding vegetation.

5.12. Ground staff to direct the material drops will either walk onto site or be dropped off by the helicopter. It is anticipated that two members of ground staff will be needed to direct drops, with another two to act as marshals for the safety of the public.

5.13. Bags used for lifting will be new to minimise the risk of loss of integrity.

5.14. Materials will be dropped at works sites shortly prior to materials being needed, and waste bags removed within two weeks, to minimise the loss of light to vegetation beneath the dropped bags. If there is bad weather or force majeure and waste materials can not be safely removed then a Nominated Officer will contact the Natural England site representative immediately. Mitigation will be discussed on the particular case and a plan for removal put together.

5.15. Emptied bags will be bundled together (see brash spreading section in enclosed works specification document) to prevent any being blown away.

5.16. Refuelling of the helicopter will take place by trained staff on hardstanding, away from water courses and sensitive habitats using bunded fuel bowsers.

5.17. Spill kits will be available at the lift site.

5.18. Marshalls and warning notices will be in place to protect members of the public.

5.19. It will be demonstrated that all machinery used is in good working order.

5.20. All airlifting operations will be compliant with CAA regulations.

6. Bare Peat Stabilisation and Revegetation – Heather Brash

Brash spreading will take place on areas of bare peat within the site boundary, subject to ground-truthing. It is anticipated that these areas will mostly be on gully sides, peat pans or in small isolated patches.

Revegetation of bare peat on the sites begins with the application of chopped heather brash to areas of bare (i.e. lacking vegetation cover) peat. This helps stabilise the peat and creates a microclimate suitable for growing the nurse crop in (see below).

6.1. Environmental Mitigations

6.1.1. Dumpy bags of 1 m^3 of brash will be airlifted to drop locations on the works site.

6.1.2. The brash may be harvested from another site, in which case it will have cleared biosecurity checks focused on pests and disease such as heather beetle and Phytophthora as per the MFFP "Brash passport" protocol.

6.1.3. Brash will be spread over areas of bare peat according to the specification.

6.1.4. Brash will be emptied on to areas of bare peat and spread to a thickness of about 1 cm by rake or other hand tool.

6.1.5. Spreading will be undertaken by small teams of people (5-10) on foot.

6.1.6. Empty bags will be grouped together and securely fastened ready for removal from the site.

6.1.7. Exact timings and duration of the work will be subject to brash availability and weather conditions during the works delivery period.

6.1.8. Brash spreading locations will be recorded on GPS units.

6.2. Supply of Heather Brash

6.2.1. Heather brash will be harvested with a low seed burden. Ideally the cutting will take place in August. If delays require the cutting to be carried out in October instead, then it will be necessary to make two passes over the donor site; once to remove the seed heads, and once to cut and collect the heather brash.

6.2.2. Please refer to Section 9 for heather cutting methodology.

6.2.3. The Heather Brash will be double chopped consisting of a fragment size of approximately 150-200 mm;

6.2.4. The Heather Brash will be supplied in open top dumpy Bags.

6.2.5. Each Bag will be filled to full capacity.

6.2.6. If Bags are deemed by the Nominated Officer (in its absolute opinion) not to be full they will be rejected or doubled up with other part empty Bags to be counted as a single Bag. The decision of the Nominated Officer shall be final.

6.2.7. Each Bag must only contain Heather Brash.

6.2.8. Bags containing a proportion of foreign materials (e.g. soil, grass or other plant materials other than heather) as deemed inappropriate by the Nominated Officer shall be rejected. The decision of the Nominated Officer shall be final.

6.2.9. The Heather Brash must be produced to a suitable standard to withstand:-potential multiple handling during the Delivery process to the Delivery Site and Lift Site; preparation of Heather Brash for Aerial Works; and transport of the Heather Brash to final point of use as underslung

load beneath a helicopter; any other process reasonably associated with the use of Heather Brash.

6.3. Delivery of the heather brash

6.3.1. The Contractor will deliver the Bags of Heather Brash to the Authority's Delivery site / Lift site.

6.3.2. The Contractor will ensure that the Bags of Heather Brash are placed upright upon delivery, so they are ready to be prepared for aerial load lifting. The bags of Heather Brash should not be double stacked.

6.3.3. The Contractor will deliver the Bags of Heather Brash to the Delivery Site / Lift Site in the manner agreed with the Nominated Officer.

6.3.4. The Bags of Heather Brash should be placed in piles of no more than 100 Bags and a clear gap should be left between the piles of Bags to enable the Nominated Officer to easily count the delivered Bags.

6.4. Marshalling of the individual bag drops

6.4.1. The Works Sites contain areas of bare peat which will require accurate spreading of the Heather Brash to maximise the efficiency of the Works as a whole.

6.4.2. The Authority will provide maps and GIS shape files of the bare peat areas to the Contractor in GPX format. These must be loaded onto a GPS unit and used by the contractor to locate the bare peat areas at the Works Site. The Authority will supply no physical markers on the ground to identify the Bare Peat Areas.

6.4.3. The Contractor will be responsible for marshalling of the individual bag drop locations during the airlifting of the Heather Brash to the Works Site.

6.4.4. The Contractor will be responsible for ensuring accurate placement of the individual bag drops of Heather Brash on bare peat areas at the Works Site.

6.4.5. If the Contract specifies the number of Bags that must be spread, then, provided the Specification has been followed, the Contractor will not be obliged to cover a specific area. Any additional Bags required to cover a specific area will be agreed between the Nominated Officer and the Contractor and treated as a Contract Variation. If un-spread bags (including wholly or partially un-spread Bags) of Heather Brash remain on any of the bare peat areas after the bare peat has been fully covered with spread Heather brash in accordance with the Specification, the Contractor will airlift the un-spread bags to a new spreading location agreed by the Nominated Officer and spread the bags in accordance with the Specification. Such relocation of Bags shall not be treated as a Contract Variation.

6.4.6. If the Contract specifies that the Contractor must cover a specified area with Brash, without determining the number of bags, then the Contractor, must supply as many Bags as is necessary to fulfil the Contract requirement. If un-spread bags (including wholly or partially un-spread Bags) of Heather Brash remain on any of the bare peat areas after the bare peat has been fully covered with spread Heather brash in accordance with the Specification, the

Contractor will airlift the un-spread bags to a new spreading location agreed by the Nominated Officer and spread the bags in accordance with the Specification. Such relocation of Bags shall not be treated as a Contract Variation.

6.4.7. If the Contract specifies that the Contractor is responsible for determining the number of Bags of heather brash required to cover a specified area in accordance with the Specification, and if after the Contractor has airlifted and spread the Heather Brash, gaps in the coverage of the bare peat remain in the context of the Specification (in the Nominated Officer's opinion), the Contractor must supply and airlift additional Bags to the Works Site and spread these Bags to ensure the bare peat is fully covered in accordance with the Specification. Such relocation of Bags shall not be treated as a Contract Variation.

6.5. Spreading of material

6.5.1. The Works Sites contain small patches of bare peat amongst vegetated areas which will require accurate spreading of the Brash to maximise the efficiency of the Works as a whole.

6.5.2. The Contractor will be provided with the Works shapes in GPX format. These shapes must be loaded onto a GPS and used on site to locate bags of brash and spreading areas.

6.5.3. All Bare Peat within the Works shapes must be covered with Heather Brash.

6.5.4. One full Bag of Heather Brash will contain enough Material to cover 49 square metres. This figure is for information purposes only and must not be relied upon by the Contractor.

6.5.5. The Material shall be delivered to the Works Site in open top Bags.

6.5.6. If the lifting loops of the Bags have been tied together with baler twine, the twine MUST be collected along with all other Waste Materials including ropes.

6.5.7. In some instances the Contractor will be expected to move Material to the required bare peat area within the Works Site.

6.5.8. The Contractor is required to spread the Material over the areas of bare peat at the Works Site in the manner demonstrated to it by the Nominated Officer at the Works Commencement Date (without any variation save with the prior consent of the Nominated Officer).

6.5.9. Material is to be spread evenly with no clumps or lumps to the satisfaction of the Nominated Officer.

6.5.10. Material is to be spread thinly enough to allow seed to fall through and make contact with the soil.

6.5.11. In the event that there is not enough Bare Peat area on the Works Site on which to spread a Bag/the Bags then the Contractor must leave any remaining Material in Bags and GPS the location of the remaining Bag/s. The Contractor must then supply the GPS location to the Nominated Officer who will then provide another suitable spreading location for the Bag/s to be moved to and spread.

6.5.12. In the event that there is not enough Material to cover the bare peat area in the Works Site where the Bags have been dropped then the Contractor must spread the Material to the required standard over as much of the bare peat area as is practicable and then place a marker flag in the centre of the remaining area of bare peat and GPS the location of the flag. The Contractor must then move more Material to the location.

6.5.13. The Contractor must ensure that the Material is spread as soon as possible after it has been delivered to the Drop Site.

6.6. Preparing Bags for removal by airlifting as underslung load

6.6.1. The Contractor is responsible for preparing empty Bags and Waste Materials for removal from the Works Site (and for supplying the rope required to do so) and for removing them in accordance with this Contract and as soon as possible after spreading of the Material has been completed.

6.6.2. The Methodology detailed in this Section is designed to prevent the risk of empty Bags being blown around the Works Site. It is also designed to reduce the risk of loose Bags becoming entangled with the Helicopter during transportation from the relevant Works Site.

6.6.3. One empty Bag ("the container bag") is to be filled with between 10 and 20 other empty Bags.

6.6.4. The Contractor should ensure that the top of the container bag can be tied together in order that the contents of the container bag are not spilled.

6.6.5. Each container bag is to be sealed by knotting two of the diagonally opposite haul tabs together to create a bow. The remaining two free haul tabs should then be pulled through the loops of the bow created by the knot. The photograph below illustrates how the haul loops should be knotted.

6.6.6. The container bags must be grouped together in batches and tied to each other (as illustrated on the photograph below).

6.6.7. Contractors must maximise (so far as reasonably able) the number of container bags in any one batch to improve the efficiency of bag removal by airlifting.

6.6.8. The batches of container bags must not be placed in stream channels or other watercourses.

6.6.9. The location and number of batches of container bags are to be recorded and grid references or GPX files supplied to the Nominated Officer.

7. Bare Peat Stabilisation – Geotextile Netting

For eroding or re-profiled gully edges and/or stable slopes that are exposed to the prevailing wind geo-textiles should be applied to stabilise the peat surface. This will be done as soon as possible following re-profiling to avoid peat loss through erosion.

7.1. Environmental Mitigations

7.1.1. Geotextile Netting is an open weaved bio-degradable "net" with a weight of 500-600 g/m^2 and should degrade within 2-5 years on moorlands.

7.1.2. Geotextile Netting will either be flown onto the Works Site by helicopter or if near the roadside by low ground pressure vehicle.

7.1.3. Geotextile will be installed by hand, using hand tools.

7.2. Supply of Geotextile Netting

7.2.1. Geotextile Netting is an open weaved bio-degradable "net" with a weight of 500-600 g/m^2. Netting will be made with a natural organic fibre such as coir.

7.2.2. Netting will be 100% biodegradable and not contain synthetic materials or materials that require industrial processes to biodegrade.

7.2.3. The apertures in the Netting will be between 14 mm and 30 mm. This is to allow for plants and shrubs to grow from underneath.

7.2.4. It is usually supplied in cuts 1.2 metres wide and 50 or 70 metres long. There are between eight and ten cuts per bale. Each bale is 500 or 560 linear metres, or 600 or 672 square metres, respectively.

7.3. Application of Geotextile Netting

7.3.1. Geotextile netting will be applied over the areas of bare peat around the Works Site. The application of geotextile to re-profiled slopes should follow the process below.

7.3.2. One length (cut to an appropriate size) of the geotextile will be fixed using the Fixing Pins securely and approximately horizontally (except for in the case of small water-channels or peat pipe exits).

7.3.3. Subsequent lengths of geotextile will be fixed with a slight overlap with the one above, until all the bare peat has been covered with no gaps between each sheet.

7.3.4. All areas of bare peat down to the base must be covered, unless there is a small gap at the base that is too narrow for an additional sheet and is therefore not practical to cover with a new length, especially if this would make pinning difficult at the base of that length.

7.3.5. Geotextile must be stretched out to its full width before securing.

7.3.6. Each length of the geotextile will need to be secured with Fixing Pins in the following order (see Figure 5):

7.3.6.1. Upper/top length -

- a minimum of one Fixing Pin every 50cm along the top edge
- one Fixing Pin every one metre along the bottom edge which also secures the over-lap with the length below
- three Fixing Pins at each end of a length (top, middle and bottom)

7.3.7. Middle length (moving down the slope) –

- with a minimum of one Fixing Pin every 50cm along the top edge, including the overlapping pins from the above layer

- one Fixing Pin every one metre along the bottom edge which also secures the length below with three Fixing Pins at each end of a length (top, middle and bottom)

7.3.8. Bottom/last length –

- with a minimum of one Fixing Pin every 50cm along the top edge, including the overlapping pins from the above layer
- one Fixing Pin every one metre along the bottom edge
- three Fixing Pins at each end of a length (top, middle and bottom)

7.3.9. The Authority acknowledges that such linear requirements may not be possible and the Contractor should take into account the circumstances at the installation site and adjust the Fixing Pin positioning accordingly.

7.3.10. Fixing Pins are to be driven fully in so they are flush with the ground.

7.3.11. Care must be taken on re-profiled slopes to ensure that each pin in driven into compacted peat where possible and avoid loose, lumpy peat; some trampling may be necessary.

7.3.12. Where a bare or re-profiled slope contains a water channel (e.g. a peat pipe exit or gully), a length (cut to an appropriate size) or lengths (if the channel is wide) of the geotextile will be fixed vertically to cover the area. This will ensure that flowing water will not displace the geotextile. These vertical layers can then be slightly overlapped by horizontal layers on each side to provide additional support. See Figure 6.

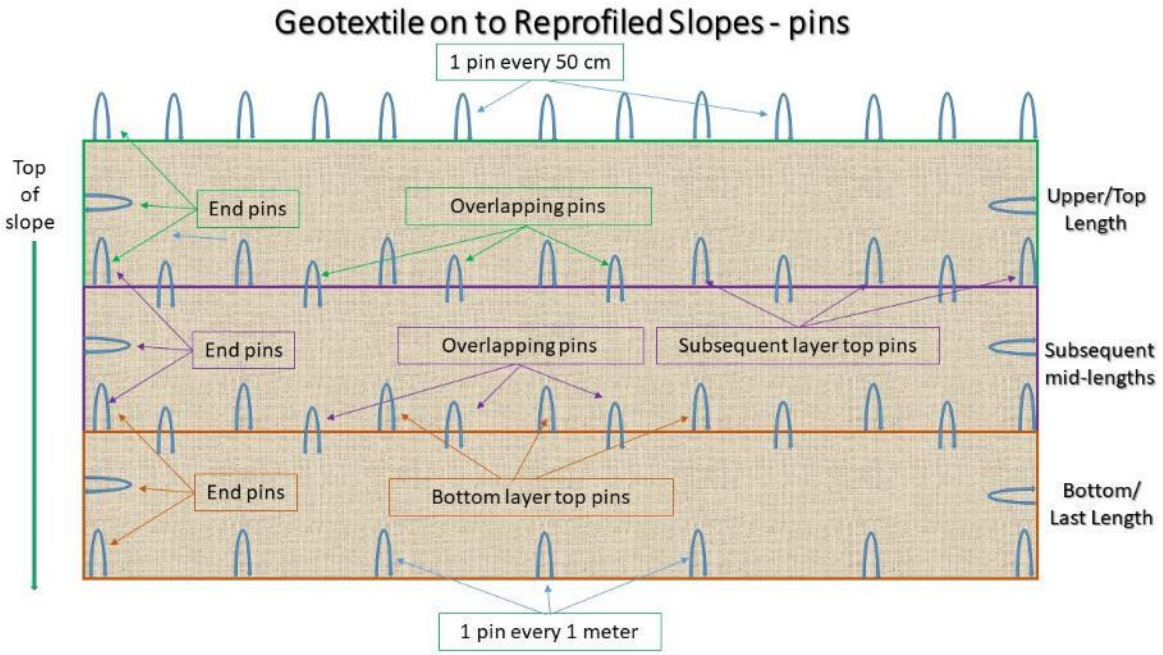


Figure 5 Application of geotextile on re-profiled slopes

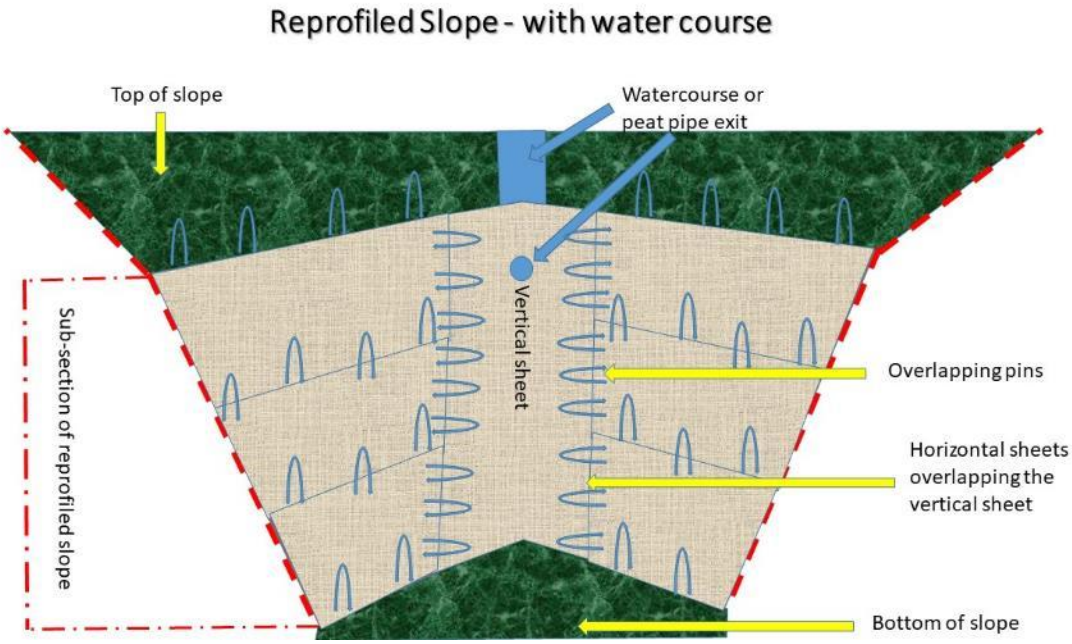


Figure 6 Application of geotextile on re-profiled slopes with watercourses

8. Application of Lime, Seed and Fertiliser

8.1. Environmental Mitigations

Lime, seed and fertiliser (LSF) will be applied to bare peat areas that have been covered with heather brash as the next stage of bare peat revegetation. The purpose of this stage is to establish a crop of amenity grasses that meshes with the heather brash to form a 'scab' over the bare peat. This in turn stabilises the peat and creates conditions that will allow native bog species to recolonise the area through reintroduction and natural processes.

One or more of the three components of this application can be applied by hand and/or aerially from a helicopter. The most suitable method will be selected based upon logistics and achieving the best outcome. The application method will be detailed in the Works Plan for each site.

1. Seed will comprise a mixture of:
    - amenity grasses applied at 49 kg per ha if applied aerially*;
    - *Deschampsia flexuosa* applied at 1 kg per ha if applied aerially*;
      *These quantities are doubled if application is by hand.
2. Granulated lime will be spread at a rate of up to 1000 kg per ha, and NPK fertiliser at a rate of up to 220 kg per ha for the initial treatment, and 160 kg per hectare for maintenance treatments.
3. Materials will not be stored on site.
4. Application will not occur during heavy rain to minimise the risk of leaching and run-off.

<u>For aerial application</u>

1. Aerial application will not occur between 31st March and 15th August of each year.
2. Lime and fertiliser will be transported in waterproof, sealed plastic double-lined bags.
3. Bags will be lifted and emptied into a hopper unit to act as a working store at an off-site lift site.
4. The application hopper will be filled from this working store using a loader while the helicopter hovers.
5. The helicopter will fly to the application area at an approximate height of 50 m and apply the material from a height of 25 m.
6. A GPS-based navigation system will be used to ensure the correct areas are treated and to record the treatment.
7. To ensure accuracy of application, aerial application will not take place on windy days.

<u>For terrestrial application</u>

1. Materials will be flown out with the bags of brash in smaller sealed bags or carried on foot.
2. Lime and fertiliser will be contained within double-lined waterproof bags.
3. Materials will be spread by hand by staff on foot.

8.2. Materials

8.2.1. The Supply of lime and fertiliser will be organised by the Authority. The Contractor will need to co-ordinate delivery of lime and fertiliser to the Delivery / Lift Site.

8.2.2. Granulated lime fertiliser – 'Lime'

8.2.2.1. The application rate for initial and maintenance applications is 1000 kg per ha for all Works Sites.

8.2.3. N:P:K fertiliser – 'Fertiliser'

8.2.3.1. The application rates are required to achieve an application ratio of:

8.2.3.1.1. 40 kg N: 120 kg P_2O_5: 60kg K_2O per ha for initial lime and fertiliser application.

8.2.3.1.2. 40 kg N: 60 kg P_2O_5: 60 kg K_2O per ha for maintenance lime and fertiliser application

8.2.4. Nurse crop grass seed mix – 'Seed'

8.2.4.1. The nurse crop seed mixture is a blend of the following species:

- Perennial rye-grass (*Lolium perenne*) – 3 varieties.
- Fine-leaved sheep's fescue (*Festuca longifolia*)
- Sheep's fescue (*Festuca ovina*)
- Highland bent – (*Agrostis castellana*)
- Wavy-hair grass (*Deschampsia flexuosa*).
- Seed must be applied at a rate of 50kg per hectare if applied aerially, or 100kg per hectare if applied by hand.

8.3. Storage and delivery of Materials

8.3.1. All Materials will be stored by the Contractor at the Contractor's cost following receipt by the Contractor pursuant to a Purchase Order, until application of the Materials on the Works Sites, as required.

8.3.2. The Contractor is responsible for sourcing and/or subcontracting the use of Storage Sites to hold the Materials prior to Delivery to Lift/Works Sites.

8.3.3. The Contractor must ensure as a minimum standard that any Storage Site is secure and wind and watertight and ensures that all Materials remain fit for purpose at all times until the Works Commencement Date and for carrying out and completing the Works.

8.3.4. The Contractor must satisfy itself that the vehicle chosen for the forwarding of Material from the Storage Site can reach the Lift/Works Sites.

8.3.5. The Contractor shall arrange for the appropriate quantities of Material to be forwarded to the Lift/Delivery Sites in preparation for application.

8.4. Methodology

8.4.1. It is the responsibility of the Contractor to ensure it can supply all Equipment required to complete the Works. The Contractor must be capable of transporting this Equipment to the Lift/Works Sites.

8.4.2. At each Works Site the work schedule should follow the same basic timeline, specifically:

8.4.3. The Lime must be applied at a rate of 1000 kg per hectare.

8.4.4. The NPK Fertiliser be applied after the application of Lime, and about two weeks after the application of Seed.

8.4.5. Seed application follows at a rate of 50kg per hectare if applied aerially, or 100kg per hectare if applied by hand.

8.4.6. Any deviations from this work schedule must be agreed with the Nominated Officer.

9. Cutting and flailing

The aim of this work is to break up the dominance of vegetation such as heather or Molinia in some areas to make them suitable for sphagnum and/or vascular plug planting to boost the diversification. The same methodology applies to supplying heather brash and bales for bare peat revegetation.

9.1. Environmental Mitigations

9.1.1. The route to the cutting Sites will be pre-walked and identified with temporary marking sticks to avoid damage to sensitive areas.

9.1.2. Machines will not cut or track across areas which are waterlogged and are likely to cause rutting or damage to the surface of the vegetation.

9.1.3. The operator will avoid cutting into sensitive areas as listed below:

- Flushes and mires, including areas around springs, pools, wet hollow and those rich in bog mosses with abundant and/or almost continuous cover of *Sphagnum* species, other mosses, liverworts and lichens.
- Haggs, erosion gullies and areas of Bare Peat, or where previous restoration works (brash, lime, seed and fertiliser) have been carried out.
- Areas where soils are less than 5cm deep or made up of scree, or where there is a high incidence of exposed rock.
- Areas with a noticeably uneven structure (at the spatial scale of 1m square or less). In dry heath, this is most commonly found in very old heather stands, often comprising large and spreading dwarf shrub bushes. In blanket bog, this is characterised by Sphagnum hummocks, lawns and hollows, or mixtures of well-developed cottongrass tussocks and spreading bushes of dwarf shrubs.
- Steep slopes and gullies greater than 1 in 3 on blanket bog and 1 in 2 on dry heath.
- Areas of grassland and rush-dominated areas.
- Features listed on the Historic Environment Record.

9.2. Cutting/flailing locations

9.2.1. The Location Maps provide the general locations of cutting Sites.

9.2.2. GIS data will be provided to the Contractor for flailing areas already identified and for the areas within which selective flailing is to be undertaken.

9.2.3. The exact distribution of cuts is to be identified and agreed on site between the Contractor and Nominated Officer.

9.3. Methodology

9.3.1. Cutting will be restricted to areas of at least 75% (heather, cottongrass or Molinia) cover.

9.3.2. Heather cover is greater than 30cm in height.

9.3.3. Cutting will not be carried out within 5m of a water course.

9.3.4. Cut areas will be at least 10m x 20m to act effectively as firebreaks, but no larger than 0.1ha.

9.3.5. In heather dominant areas at least 10% of the area will be left as mature heather with at least one stand of size 50m x 70m mature heather left uncut.

9.3.6. If long cuts are made, the edges should be wavy to blend in with the landscape and contours.

9.3.7. To be carried out down to no lower than 3cm above ground level on average.

9.3.8. Arisings to be collected or piled up in windrows approximately 5 metres apart to allow it to break down (as specified by the Nominated Officer).

9.3.9. Cut areas on Blanket Bog will have a follow up treatment of sphagnum plug planting. See Sphagnum plug planting specification.

9.4. Vegetation types

9.4.1. Heather-dominant: likely to be drier ground and grips or gullies may be present.

9.4.2. In areas where cutting is permitted, at least 10% of heather in the late mature/degenerate stage will be retained.

9.4.3. *Molinia*-dominant: formed of tough tussocks and likely to be wet.

10. Gully Blocking

10.1. General Environmental Mitigations for gully blocking

10.1.1. Evidence of protected animal species within gullies was looked for and not found as part of surveying work.

10.1.2. Construction will start as close to the top of the channel as reasonably practicable and continue downslope.

10.1.3. Waste Materials will be grouped together and securely fastened ready for removal from the site.

10.1.4. Excess Materials and Waste Materials will be removed from Work Sites and Lift Sites within 1 week of completion of constructing the last Dam.

10.2. Construction of dams at the Works Sites

10.2.1. Construction specifications for all Dam types are detailed in this section.

10.2.2. The locations of the Works Sites are anticipated to be several kilometres from the nearest metalled road or surfaced vehicle track.

10.2.3. Quantities of Dam units and locations of gully systems to be blocked at the Works Sites will be provided to the contractor in the Works Plan.

10.2.4. The Contractor will construct Dams at the Works Sites in accordance with the Works Plan and the construction specifications detailed in this section, unless specified in the Tender Package.

10.2.5. There may be some areas within the Works Site that will be left free from any type of Works ("the Exclusion Areas"). These will be identified to the Contractor by the Nominated Officer on or before the Works Commencement Date. The Contractor must not and must ensure that subcontractors must not carry out any Works in the Restricted Areas.

11. Gully Blocking – Heather bale dams

11.1. Environmental Mitigations

11.1.1. Heather bales will be transported (normally via helicopter) onto the works sites in 1 m^3 dumpy bags, containing up to 4 bales per bag.

11.1.2. Heather for the bales will be harvested from another site after having undergone biosecurity checks focused on heather beetle and *Phytophthora* as per the MFFP "Brash passport" protocol.

11.1.3. Installation of heather bale dams will be done by staff on foot with the use of hand tools (spades) in small teams (5-10 people).

11.1.4. Installation of the bales requires them to be dug 10-20 cm into the peat. Bale edges will be keyed into channel sides and vegetated with locally-source turves to prevent erosion channels forming around dams.

11.2. Supply of Heather Bales

11.2.1. Each Heather Bale shall conform to the following requirements:

11.2.2. Small 'square' bales of dimensions 40cm high x 45cm wide and between 75 and 80cm in length;

11.2.3. Baled to a density that gives a bale weight of between 20 and 40 kg when dry;

11.2.4. Securely tied with a natural sisal twine;

11.2.5. Each Heather Bale must only contain Heather;

11.2.6. Heather Bales containing a proportion of foreign materials (e.g. soil, grass or other plant materials other than heather) as deemed inappropriate by the Nominated Officer shall be rejected. The decision of the Nominated Officer shall be final.

11.2.7. The Heather Bales will not be seed rich, though must be fit for the purpose of Heather Bale dam creation and in such condition in the opinion of the Nominate Officer that the Heather Bales are intact and securely fastened and baled dense enough to avoid a loose construction;

11.2.8. Be clearly suitable for dam construction;

11.2.9. The Contractor is required to put the Heather Bales into Bags for transportation and airlifting.

11.3. Location of Individual Heather Bale Dams

11.3.1. Each Heather Bale will need to be moved by hand from the Drop Site to the Dam location. Every practicable effort will be made to keep the distance from Drop Site to Dam location to a minimum but it is expected that some Bales may need to be moved up to approx. 50 m.

11.3.2. It is expected that Bales will weigh between 25 – 55 kg. Prevailing weather conditions during transport and at the Works Site itself may result in water absorption leading to an increase in weights. These figures are for information purposes and no reliance should be made on this statement by the Contractor.

11.4. Construction of Heather Bale Dams

11.4.1. Dam construction will be in low energy flat areas of "Peat Pans" and/or gullies less of less than 5 degrees of slope.

11.4.2. Dams for Peat Pans will be constructed at strategic points where the water flows out of the Peat Pan.

11.4.3. Where there are large outflows it may be necessary to construct Dams of more than one Heather Bale.

11.4.4. In the case of very large Peat Pans, it may be beneficial to break up the bare peat area using Dams of more than one Heather Bale.

11.4.5. Dams for small gullies will start as near to the top of the gully system as is reasonably practicable and work downstream. Dams in small gullies will be placed in strategic locations, such as pinch points, confluences and changes of direction.

11.4.6. The Heather Bales will be dug into the ground using hand tools at between quarter and a half of their height and keyed into the side of the gully/outflow (see Figs. 7, 8 and 9). This is done to prevent scouring around the sides and base of the Dam. The Heather Bale will be dug into the ground so the heather stalks lie horizontally and in-line with the direction of water flow.

11.4.7. Peat removed from the ground will be backfilled and compacted around each Heather Bale to ensure a snug fit. Any spare peat will be placed along the upstream face of the Dam and packed in behind the bales (see Fig. 8).

11.4.8. Dams constructed in small gullies will follow the "top-to-toe" principal, i.e. the top of the downstream Dam should be level with or high than the bottom of the upstream Dam (see Fig. 7).

11.4.9. Once a Dam has been installed, small turves will be taken from vegetation nearby (cotton grass is preferred) and translocated to the upstream corners of bales, such that the edges of Dams and the joints between Heather Bales are vegetated. Where possible, these should be taken from within the eroding gully/Peat Pan into which the bales are being installed.

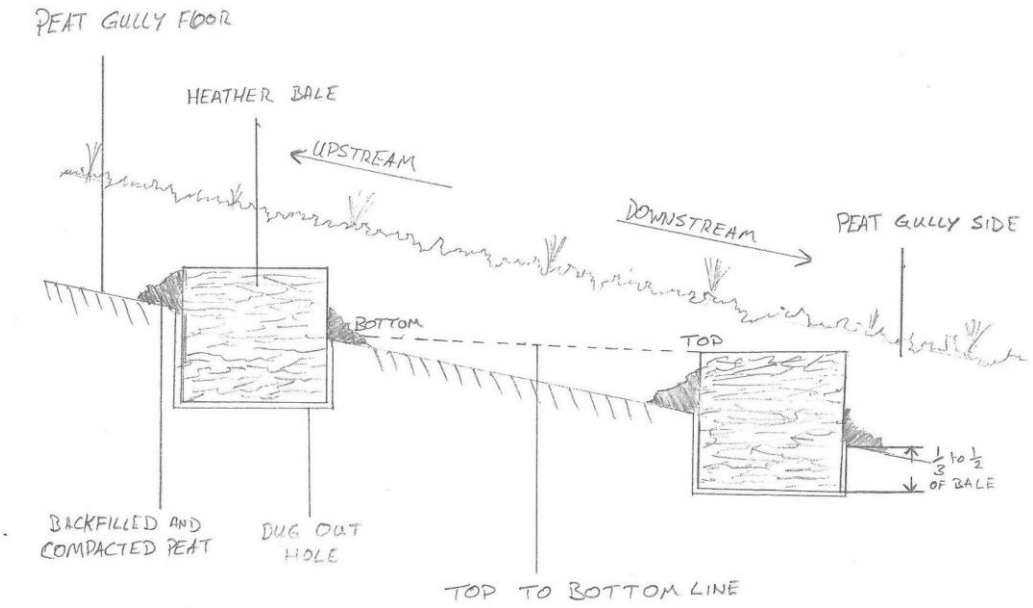


Figure 7 Side view of installed heather bales

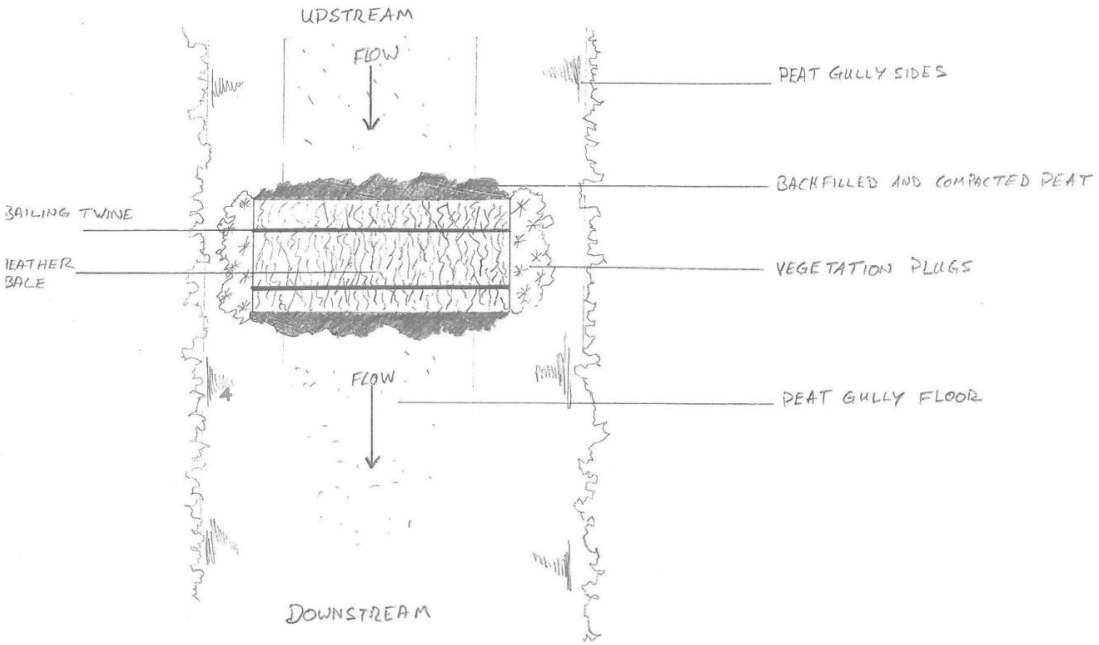


Figure 8 Plan view of installed heather bales

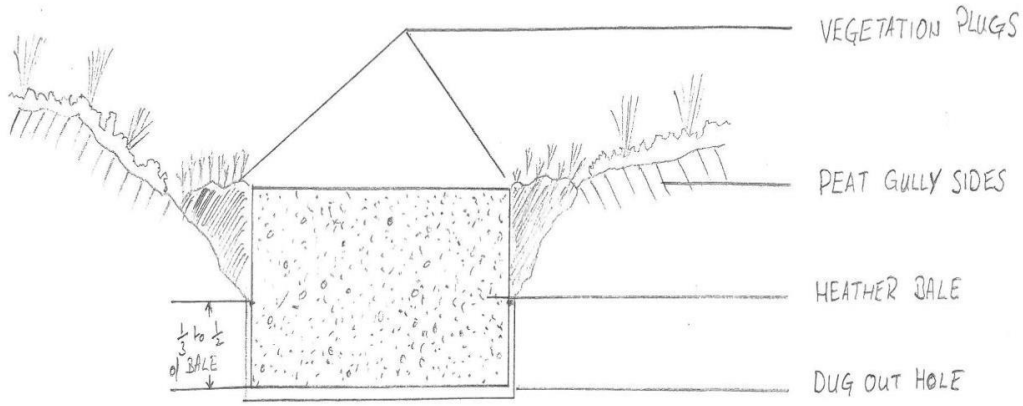


Figure 9 Cross section of heather bale installed in a gully

12. Gully Blocking – Natural fibre log dams

12.1. Environmental Mitigations

12.1.1. Coir Logs will be transported (normally via helicopter) onto the works sites in 1 m^3 dumpy bags, containing up to 16 logs per bag.

12.1.2. Installation of dams will be done by staff on foot with the use of hand tools (spades) in small teams (5-10 people).

12.1.3. Installation of the dams requires them to be dug 5-10 cm into the peat. Log edges will be keyed into channel sides and vegetated with locally-source turves to prevent erosion channels forming around dams.

12.2. Supply of Natural Fibre Logs

12.2.1. Logs will be filled with a natural organic fibre such as coir.

12.2.2. Logs will be 100% biodegradable and not contain synthetic materials, including the netting.

12.2.3. Each Dam Unit equates to

- Mini Log - 1 Coir Log (80x30 cm) and 2 wooden stakes.
- Log – 1 Coir Log (250x30 cm) and 6 wooden stakes.

12.3. Location of Individual Natural Fibre Log Dams

12.3.1. Each Coir Log will need to be moved by hand from the Drop Site to the Dam location. Every practicable effort will be made to keep the distance from Drop Site to Dam location to a minimum but it is expected that some Logs may need to be moved up to approx. 50m

12.3.2. It is expected that Logs will weigh between 20 – 35 kg. Prevailing weather conditions during transport and at the Works Site itself may result in water absorption leading to an increase in weights. These figures are for information purposes and no reliance should be made on this statement by the Contractor.

12.4. Construction of Log Dams

12.4.1. Dam construction will be in low energy flat areas of "Peat Pans" and/or gullies less of less than 5 degrees of slope.

12.4.2. Dams for Peat pans will be constructed at strategic points where the water flows out of the peat pan in order to hold water and create pools.

12.4.3. Dams for drip edges will be positioned underneath the drip edge to prevent water erosion on bare peat and to stabilise vegetation.

12.4.4. Where there are large outflows it may be necessary to construct Dams of more than one Log.

12.4.5. Each Dam Unit equates to

- Mini Log - 1 Coir Log (80x30 cm) and 2 wooden stakes.
- Log – 1 Coir Log (250x30 cm) and 6 wooden stakes.

12.4.6. The Logs will be dug in to the peat 5-10 cm and keyed into the side of the gully/ outflow. It is important that the Log butts tightly to the side of the bank to prevent scouring around the sides of the Dam.

12.4.7. Peat removed from the hole will be backfilled and compacted around each Log to ensure a good fit and any spare peat should be left on the upstream side of the dam.

12.4.8. Stakes will be used to secure the Log in position on the downstream side of the dam every 50 cm. Each stake should be driven into the peat up to 50 cm.

12.4.9. Once a Dam has been installed local vegetation plugs such as cotton grass or wavy hair grass (NOT heather) will be planted at either side of the Dam.

12.4.10. Where multiple Logs must be used to construct a Dam, the Logs will join in order to prevent water scouring through the gap. Stakes will be positioned on either side of the join. Local vegetation plugs must be inserted firmly into joins. When Logs are positioned under a drip edge, the drip edge overhang will be squashed down and re-profiled by hand to meet the top of the Log, if possible.

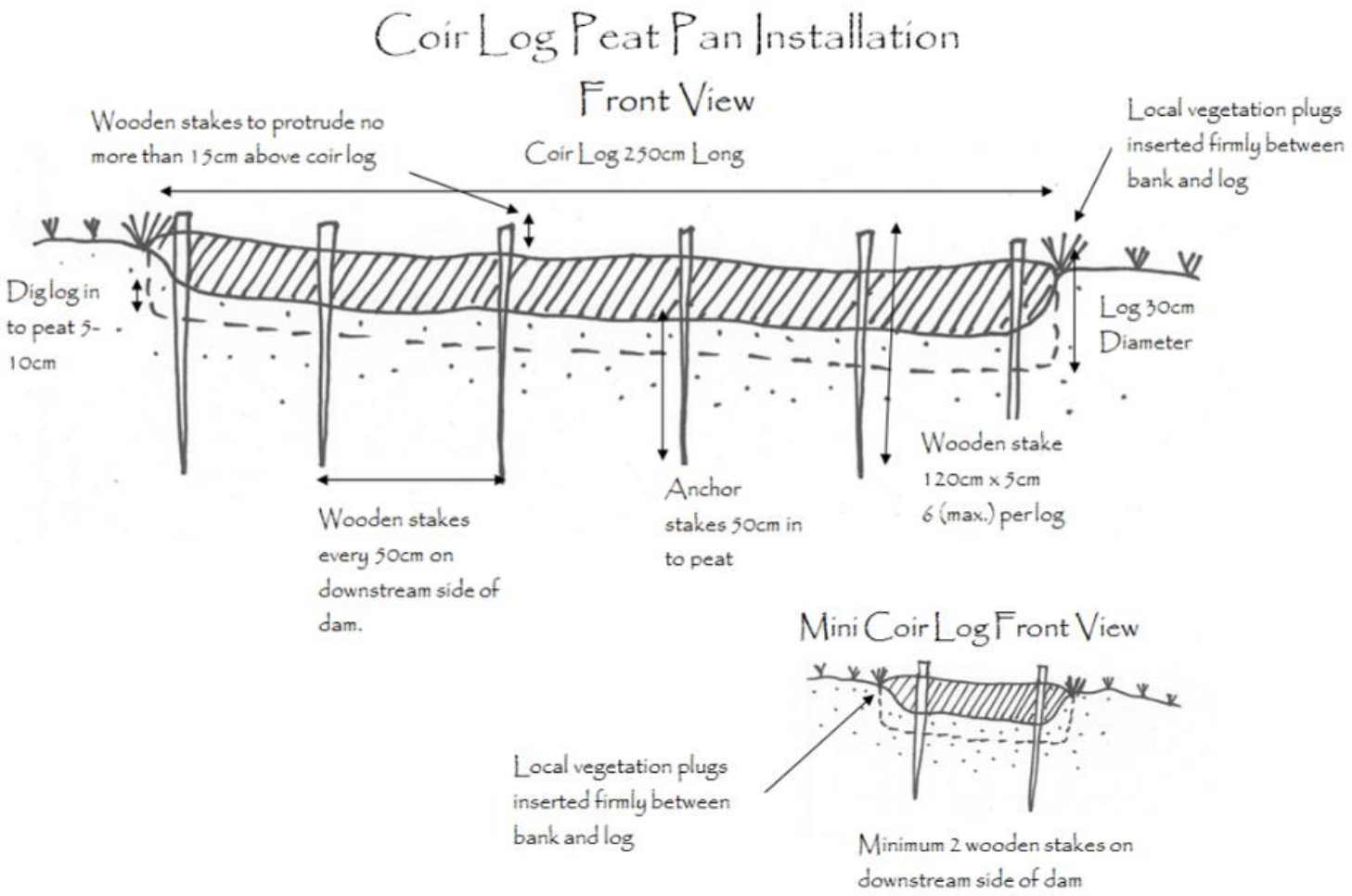

Coir Log Peat Pan Installation
Front View
Wooden stakes to protrude no more than 15cm above coir log
Coir Log 250cm Long
Local vegetation plugs inserted firmly between bank and log
Dig log in to peat 5-10cm
Log 30cm Diameter
Wooden stake 120cm x 5cm 6 (max.) per log
Anchor stakes 50cm in to peat
Wooden stakes every 50cm on downstream side of dam.
Mini Coir Log Front View
Local vegetation plugs inserted firmly between bank and log
Minimum 2 wooden stakes on downstream side of dam

Figure 10.

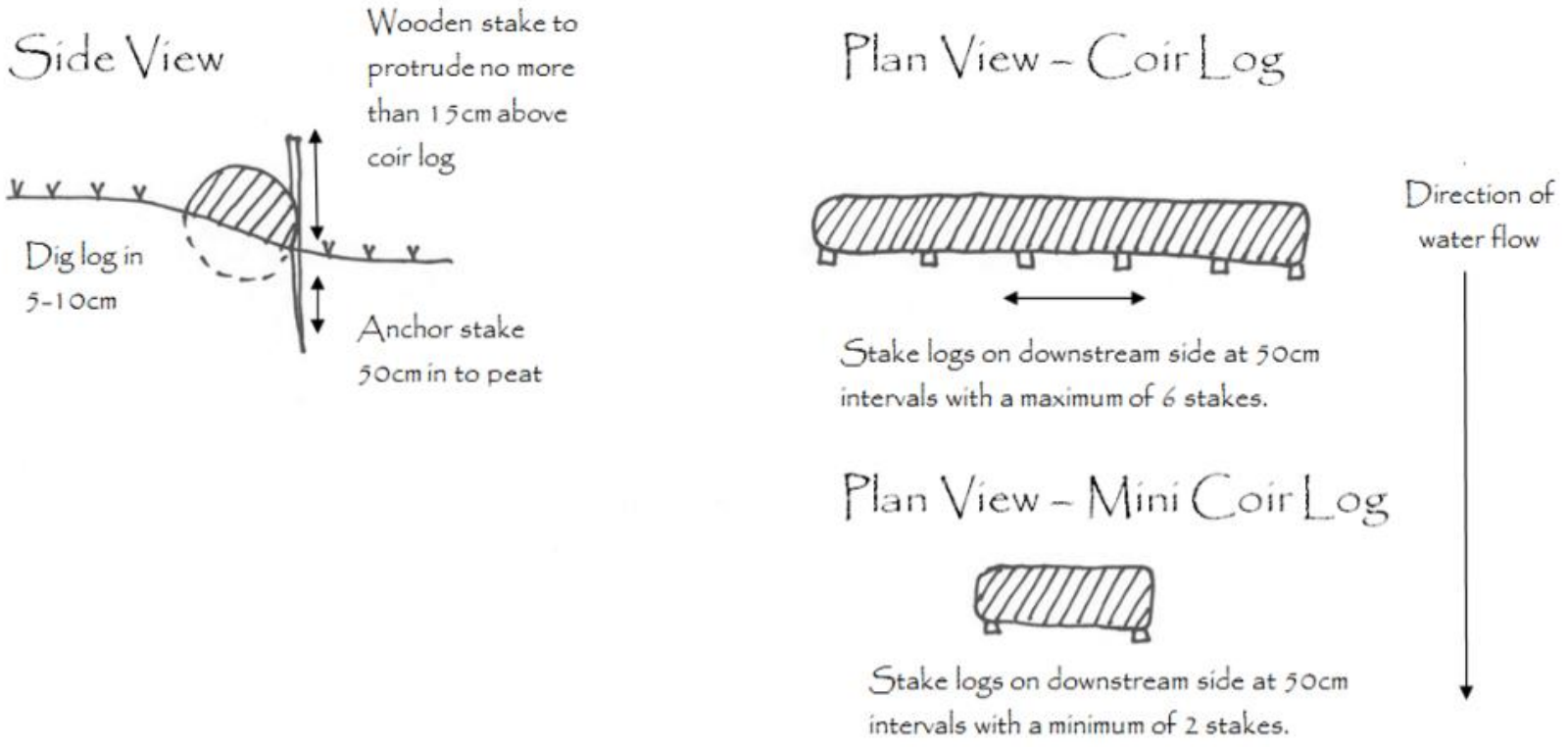

Side View
Wooden stake to protrude no more than 15cm above coir log
Dig log in 5-10cm
Anchor stake 50cm in to peat
Plan View – Coir Log
Stake logs on downstream side at 50cm intervals with a maximum of 6 stakes.
Plan View – Mini Coir Log
Stake logs on downstream side at 50cm intervals with a minimum of 2 stakes.
Direction of water flow

Figure 11.

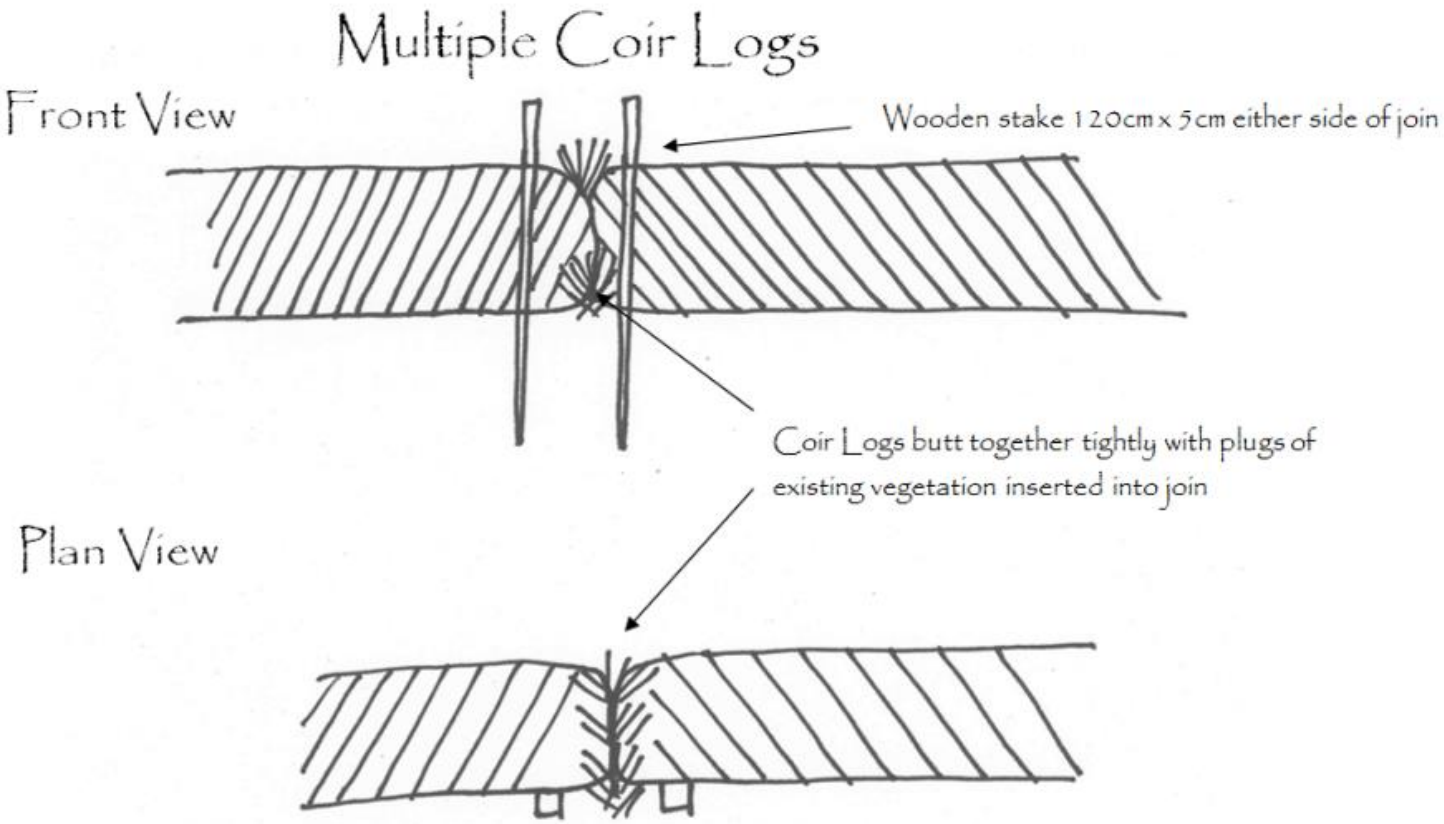

Multiple Coir Logs
Front View
Wooden stake 120cm x 5cm either side of join
Coir Logs butt together tightly with plugs of existing vegetation inserted into join
Plan View

Figure 10

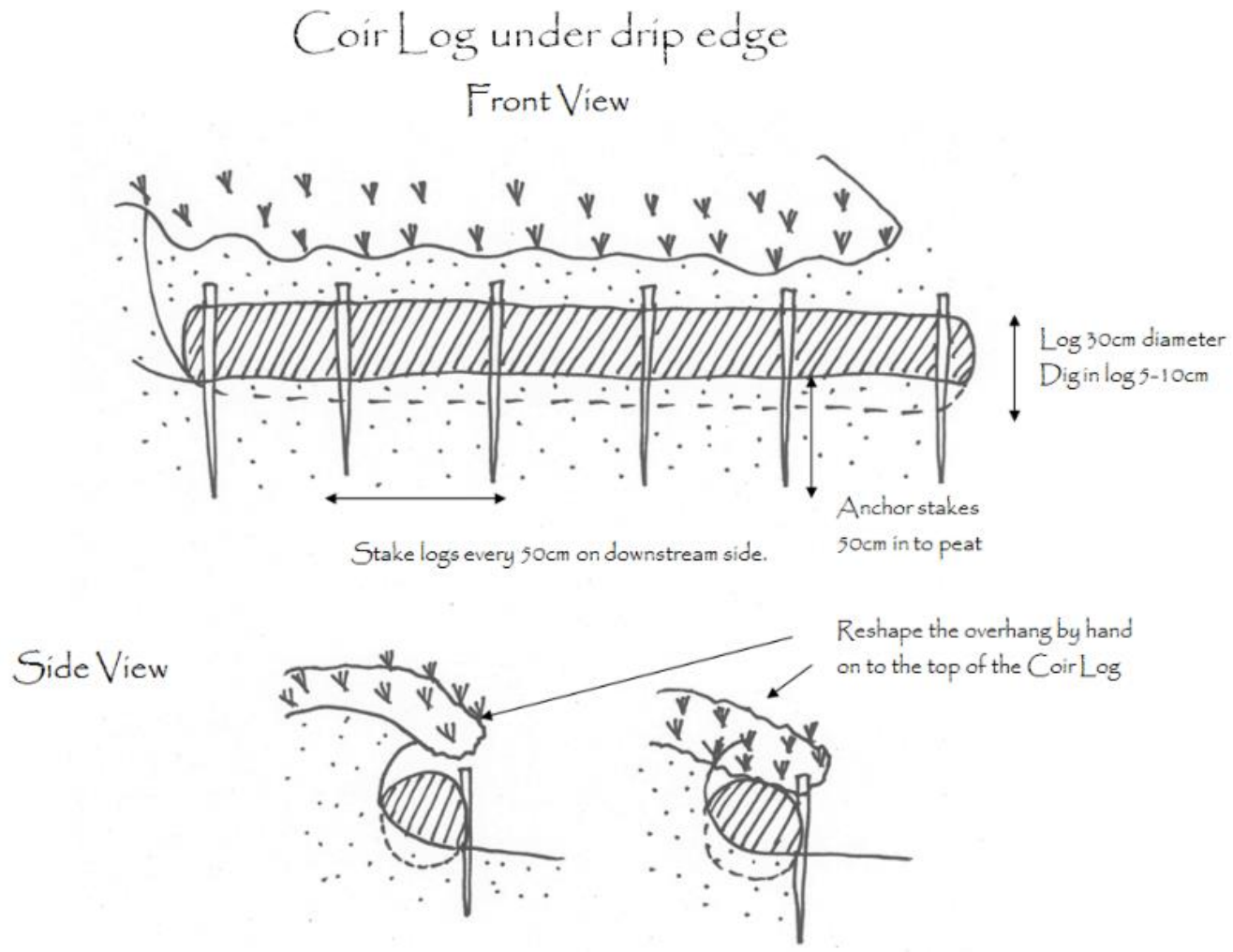

Coir Log under drip edge
Front View
Log 30cm diameter
Dig in log 5-10cm
Anchor stakes
50cm in to peat
Stake logs every 50cm on downstream side.
Side View
Reshape the overhang by hand
on to the top of the Coir Log

Figure 11

13. Gully Blocking - Plastic pile dams

13.1. Environmental Mitigations

13.1.1. Plastic piling will be airlifted onto the works site in 1 m^3 dumpy bags, containing up to 80 sheets per bag.

13.1.2. The material is driven into the peat using hand tools ensuring at least half its height is within the peat enabling the material to withstand the volume and pressure exerted by the water which will build up behind it.

13.1.3. The dam will be driven into the sides of the gully far enough (at least one panel's width) for structural strength and to prevent scouring around the sides.

13.1.4. One or more panels in the centre of the dam will be driven slightly further into the peat to create a wide, low point allowing water to overflow in the middle of the dam, to prevent side cutting.

13.1.5. Dams will be constructed so as to minimise the risk of water overflow resulting in erosion.

13.1.6. Care will be taken to ensure that the dams are installed at an appropriate height (i.e. lower than the surrounding vegetation) to reduce their visual impact.

13.2. Supply of Plastic Piling

13.2.1. Dimensions of the Plastic Sheets: Plastic Pile dams are created from interlinking sheets of corrugated recycled UPVC plastic (Standard Z or U Rib Format) piles. Each sheet is 31 cm wide and 1 m in length.

13.3. Construction of Plastic Piling Dams

13.3.1. Each Plastic Pile Dam will consist of enough Plastic Sheets to completely span the grip or gully, ensuring that the dam wall structure is a maximum of 500 mm from the bottom of the Grip or Gully to the top of the Dam.

13.3.2. Each Dam will be keyed into the sides of the grip or gully, to the top of the grip or gully profile, to maximum height of 500 mm. This is to allow water to flow out from the grip or gully across the moorland instead of flowing over or around the dam and back into the grip or gully (see drawing). Where Plastic Piling Dams are constructed in gullies of >1 m depth. The Dam profile should allow water to flow over the centre of the Dam (see drawing.)

13.3.3. Hand construction with a maul and pile cap is required for all Plastic Pile Dam Works on Works Site.

13.3.4. All vegetation in or around the grip or gully will NOT be disturbed other than to create insertion slits for the pile sheets.

13.3.5. A pile width slit will be cut perpendicular to the Grip or Gully, large enough for one sheet, into the intact vegetation far enough to one side of the grip or gully to allow sufficient keying for the Dam.

13.3.6. The first sheet will then be inserted into this slit using a "Cap & Maul" to between one third and half its length.

13.3.7. Cut a second slit in line with the first slit large enough for the second sheet. The second sheet will then be connected to the first sheet and inserted to the same depth.

13.3.8. This process is then repeated until the dam fully spans the grip or gully including the keying sheets in the opposite bank.

13.3.9. Once the full width of the grip or gully, including keying in sheets has been bridged, return to the first sheet and start to insert each sheet to its full depth. Ensuring that all sheets remain connected and as near vertical as is reasonably practicable, and are fully keyed into both the sides and bottom of the grip or gully.

13.3.10. Variation in the positioning of the Plastic Pile Dams may be required in order to take advantage of the natural topography, or to avoid subterranean obstacles (e.g. roots/ rocks).

Gully Blocking with Plastic Piling

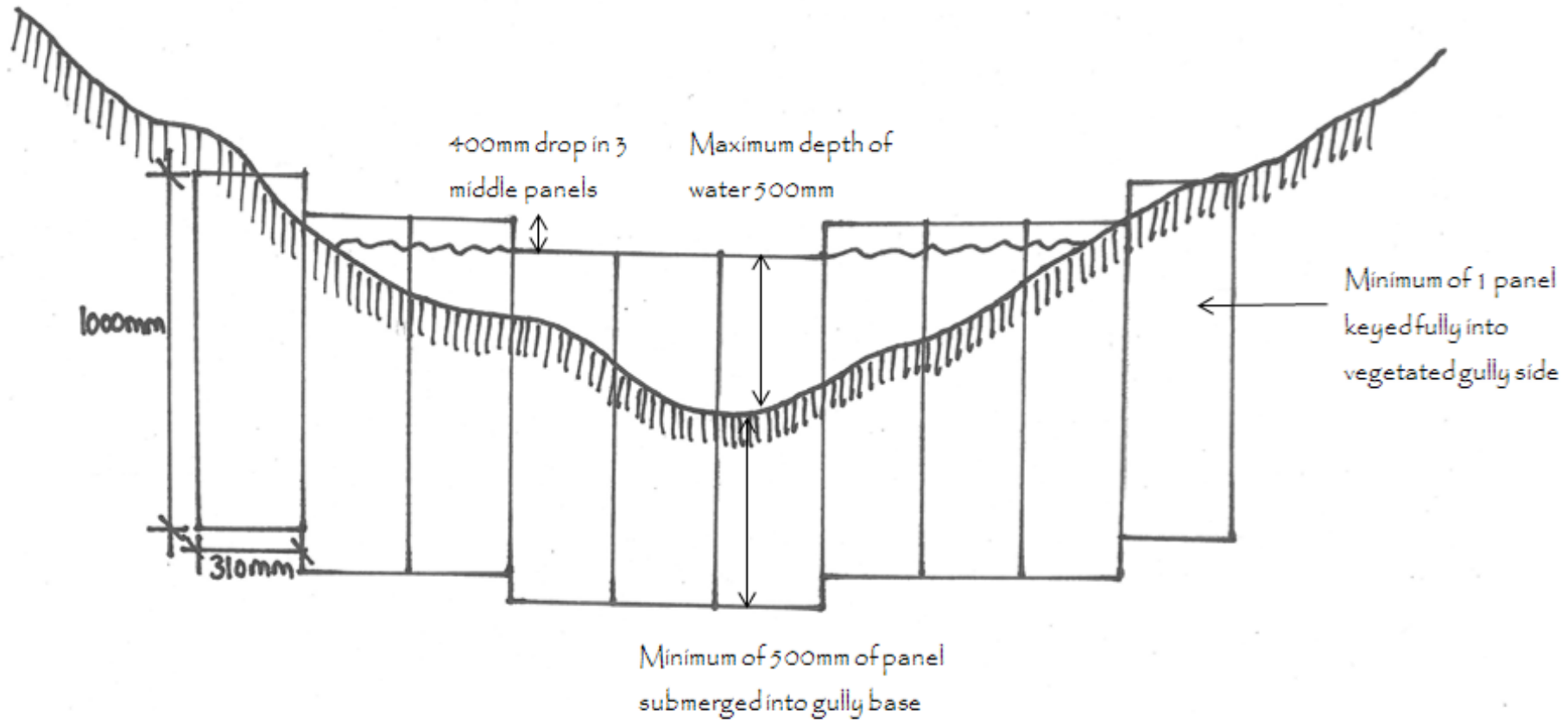


Figure 14.

Grip Blocking with Plastic Piling

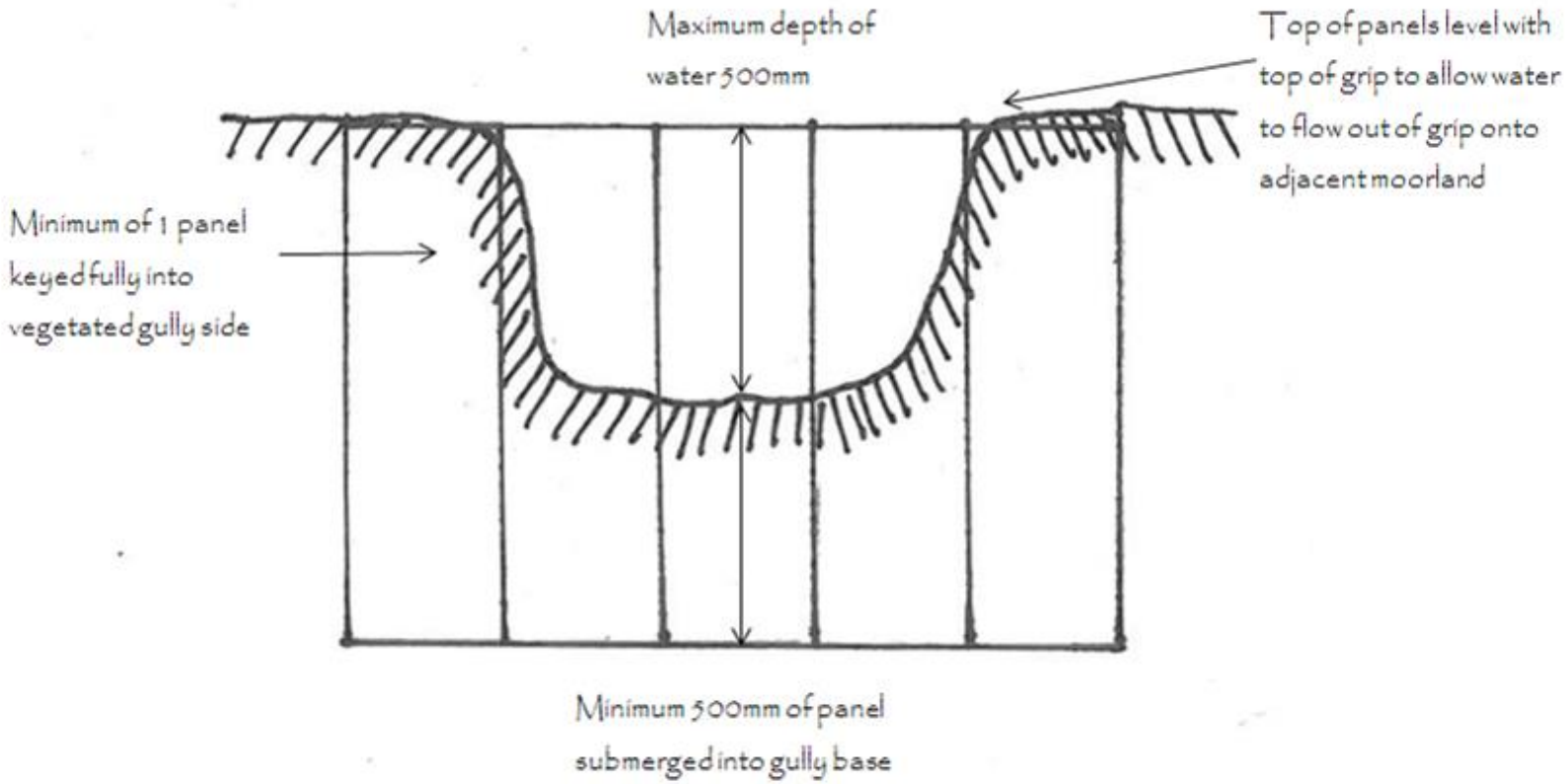


Figure 15.

14. Gully Blocking - Timber Dams

14.1. Environmental Mitigations

14.1.1. Timber will be airlifted onto the works site in packs, containing up to 80 planks.

14.1.2. The material is driven into the peat using hand tools ensuring at least half its height is within the peat enabling the material to withstand the volume and pressure exerted by the water which will build up behind it.

14.1.3. The dam will be driven into the sides of the gully far enough for structural strength and to prevent scouring around the sides.

14.1.4. One or more panels in the centre of the dam will be driven slightly further into the peat to create a wide, low point allowing water to overflow in the middle of the dam, to prevent side cutting.

14.1.5. Dams will be constructed so as to minimise the risk of water overflow resulting in erosion.

14.1.6. Care will be taken to ensure that the dams are installed at an appropriate height (i.e. lower than the surrounding vegetation) to reduce their visual impact.

14.2. Supply of Timber

14.2.1. Each Timber Dam is to consist of between 4 & 6 fencing boards and 2 stakes.

14.2.2. Fencing Boards should be: untreated FSC timber; either softwood or hardwood or equivalent and approved by the Nominated Officer; - 2400 mm X 125 mm X 25 mm.

14.2.3. Stakes should be untreated FSC timber; either softwood or hardwood or equivalent and approved by the Nominated Officer – 1500 mm x 75 mm x 75 mm.

14.3. Construction of Timber Dams

14.3.1. Ditch vegetation will be scraped back along the line of the Timber Dam and put to one side before putting in the stakes, and then moved back into place on Timber Dam completion.

14.3.2. The stakes will then be driven into the base of the gully at approximately 1000 mm centres.

14.3.3. The first fencing board will be completely buried in the peat to prevent scouring at the base of the Timber Dam.

14.3.4. The fencing boards will be keyed into the Gully sides by at least 20 cm on both sides of the Gully, to prevent erosion at the Gully edges.

14.3.5. Fencing boards will be nail-fastened using appropriate nails (on the upstream side), to the supporting upright fencing stakes.

14.3.6. The top board of each Timber Dam will have a right angled, 50 mm deep x 200 mm long square shaped notch cut in it to its central point, to allow water to flow through the middle of the Timber Dam rather than scour the sides of the gully.

14.3.7. Timber Dams will require a splash plate placing on the Gully floor immediately downstream of the square notch in the Timber Dam, to prevent turbulence erosion as water flows over the top. Splash plates are to be implemented using locally won stone or other material with the Nominated Officer's prior approval.

14.3.8. Timber Dams will be placed at approximately 8 metre intervals, with Timber Dams closer together on steeper slopes and further apart on flatter areas, following the "Top to Toe" principal i.e. the top of the downstream Dam should be level with or higher than the bottom of the upstream Dam.

14.3.9. Variation in the positioning of the Timber Dams may be required in order to take advantage of the natural topography.

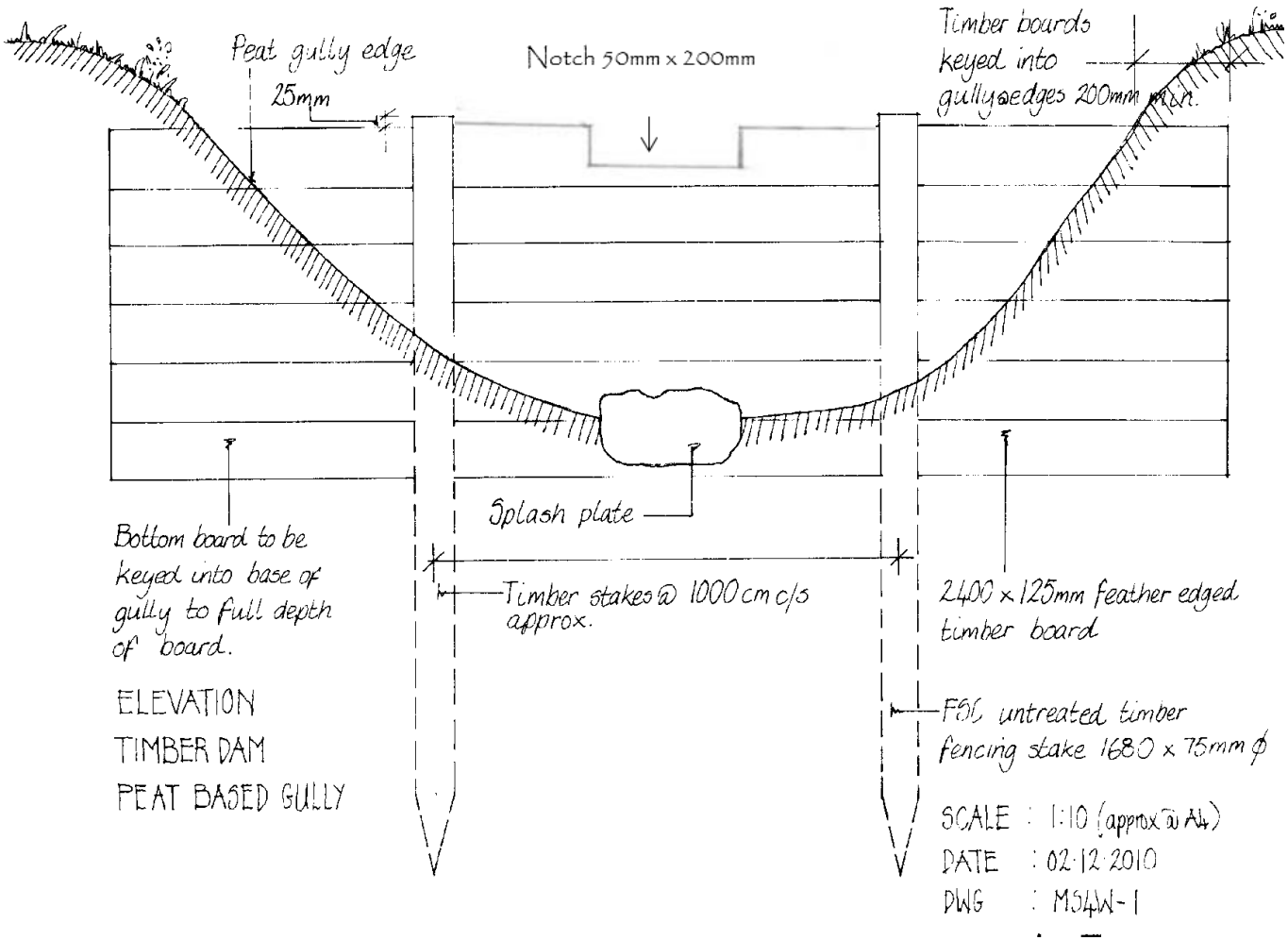

Peat gully edge
25mm
Notch 50mm x 200mm
Timber boards keyed into gully sedges 200mm min.
Splash plate
Bottom board to be keyed into base of gully to full depth of board.
Timber stakes @ 1000 cm c/s approx.
2400 x 125mm feather edged timber board
FSC untreated timber fencing stake 1680 x 75mm ϕ
ELEVATION
TIMBER DAM
PEAT BASED GULLY
SCALE : 1:10 (approx @ A4)
DATE : 02-12-2010
DWG : M54W-1

Figure 12

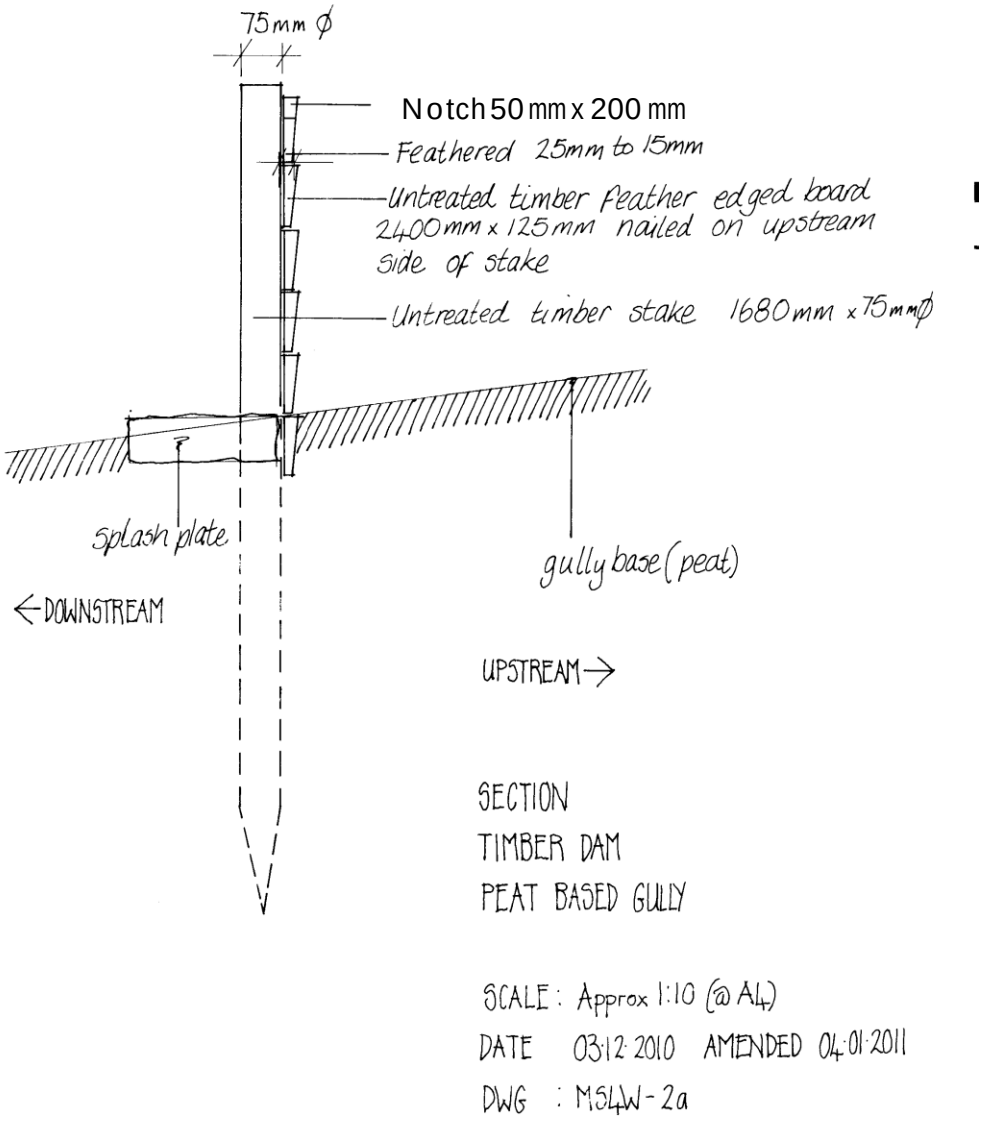

75mm ϕ
Notch 50 mm x 200 mm
Feathered 25mm to 15mm
Untreated timber feather edged board 2400mm x 125mm nailed on upstream side of stake
Untreated timber stake 1680mm x 75mmϕ
splash plate
gully base (peat)
←DOWNSTREAM
UPSTREAM→
SECTION
TIMBER DAM
PEAT BASED GULLY
SCALE: Approx 1:10 (@ A4)
DATE 03.12.2010 AMENDED 04.01.2011
DWG : M.S4W-2a

Figure 13

15. Gully Blocking - Leaky Timber Dams

Mitigation and supply as per Gully Blocking – Timber Dams

15.1. Construction of Leaky Timber Dams

15.1.1. Ditch vegetation will be scraped back along the line of the Timber Dam and put to one side before putting in the stakes, and then moved back into place on Timber Dam completion.

15.1.2. The stakes will then be driven into the base of the gully at approximately 1000 mm centres.

15.1.3. The first Timber Plank will be completely buried in the peat to prevent scouring at the base of the Timber Dam.

15.1.4. The Timber Planks are to be keyed into the gully sides by at least 20 cm on both sides of the gully, to prevent erosion at the gully edges.

15.1.5. Timber Planks will be nail-fastened using appropriate nails (on the upstream side), to the supporting upright fencing stakes.

15.1.6. A gap of 10mm will be left between planks above the first three constructed planks, to allow water to percolate through the Dam during periods of high flow. The gaps near the edges of the Dams will need to be covered up with off-cut timber planks to prevent erosion at the gully edges.

15.1.7. The top plank of each Timber Dam will have a right angled, 50 mm deep x 200 mm long square shaped notch cut in it to its central point, to allow water to flow through the middle of the Timber Dam rather than scour the sides of the gully.

15.1.8. Timber Dams will require a splash plate placing on the gully floor immediately downstream of the square notch in the Timber Dam, to prevent turbulence erosion as water flows over the top. Splash plates are to be implemented using off cuts of Timber Planks or locally found stone or other material with the Nominated Officer's prior approval.

15.1.9. Timber Dams will be placed at approximately 8 metre intervals, with Timber Dams closer together on steeper slopes and further apart on flatter areas, following the "Top to Toe" principal i.e. the top of the downstream Dam should be level with or higher than the bottom of the upstream Dam.

15.1.10. Variation in the positioning of the Timber Dams may be required in order to take advantage of the natural topography.

Leaky Timber Dam Construction

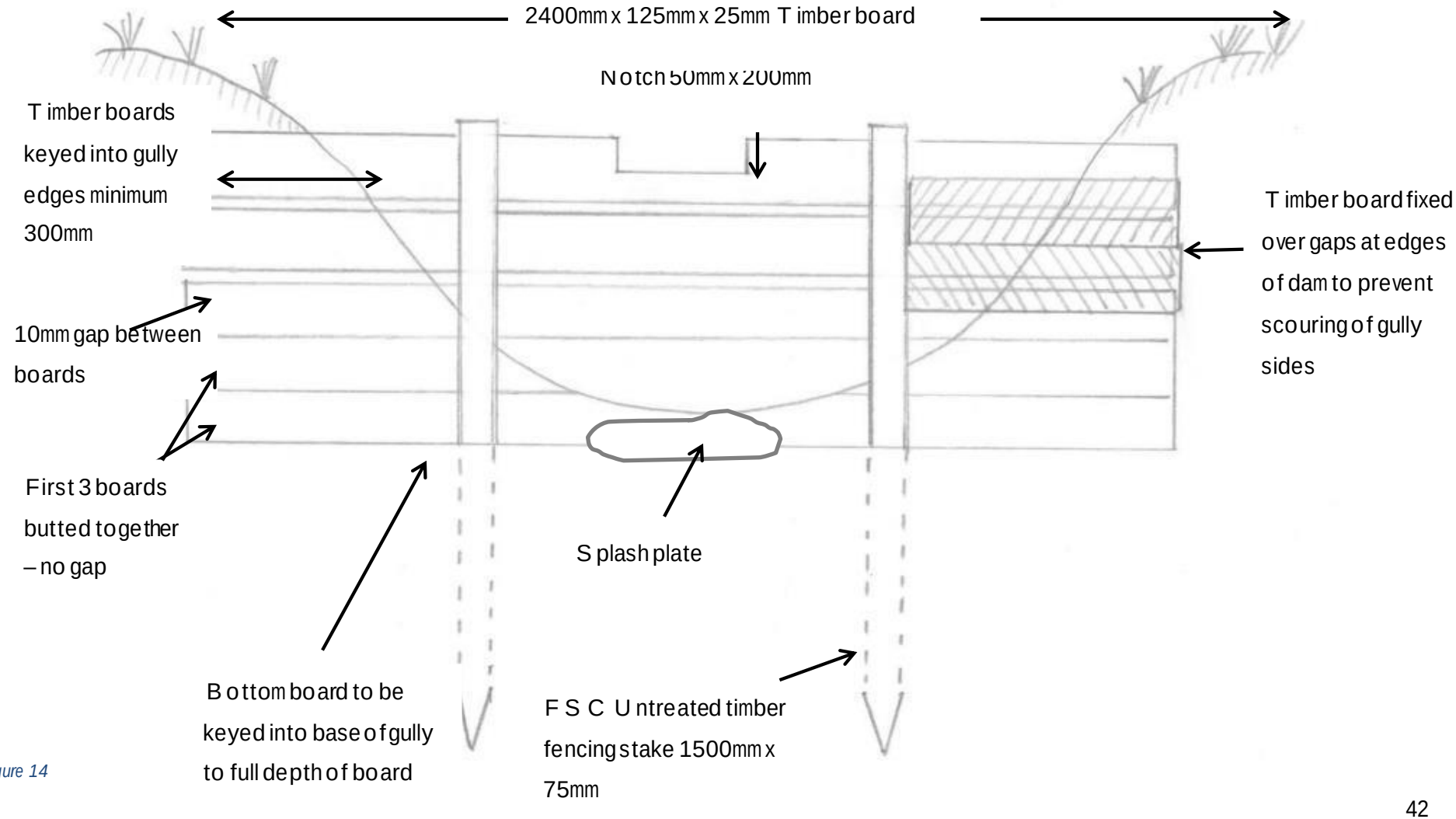


Figure 14

Cross Section

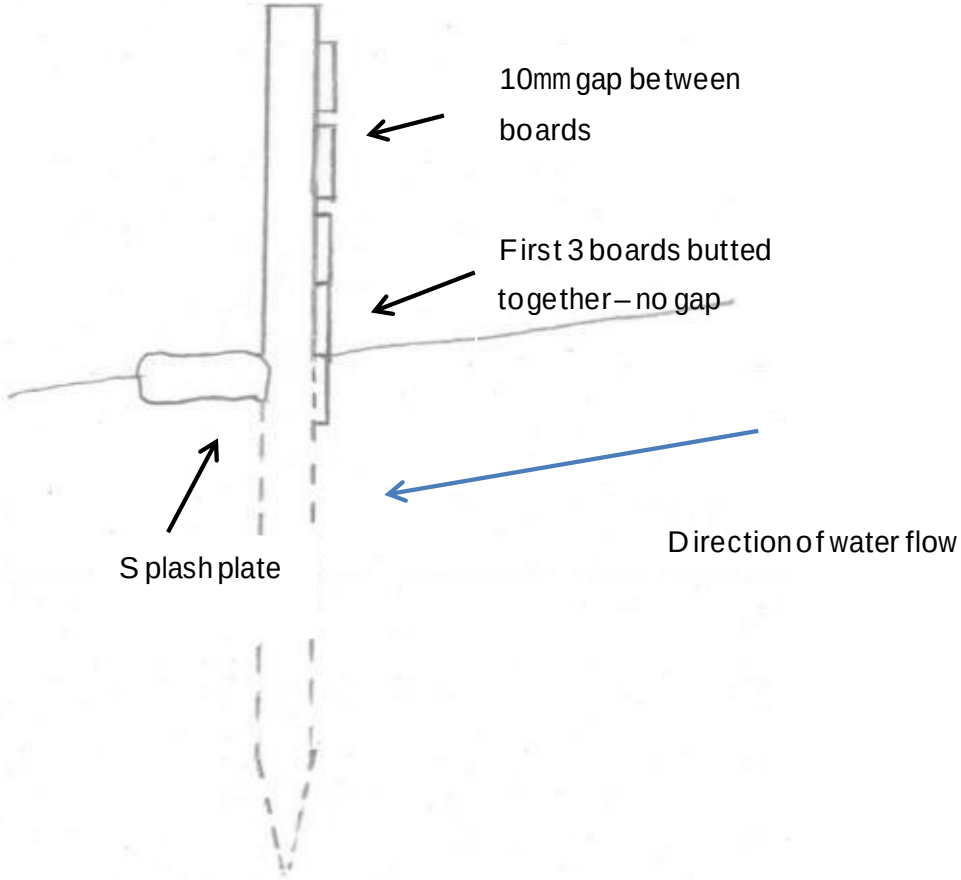


Figure 15

16. Gully Blocking – Stone Dams

16.1. Environmental Mitigations

16.1.1. Stone will be delivered by helicopter in a load containing 750 kg per dam.

16.1.2. The load of stone will be positioned directly in place in the gully

16.1.3. Once the helicopter has placed the stone, a small team of staff will manually move the stones by hand into a dam shape.

16.1.4. Where there is little sediment input into the gully further upstream, the stone dam may be turfed using existing vegetation. This will help to make the stone dam less porous and create better conditions for Sphagnum mosses to colonise.

16.1.5. Turfing of stone dams will use hand tools.

16.1.6. Turves will be taken from the existing vegetation in the bottom of the gully and placed over the face of the stone dam. The places where turf has been borrowed from will be landscaped and remaining vegetation stretched over the surface to repair the area.

16.2. Supply of Stone

16.2.1. Clean millstone grit;

16.2.2. Not less than 150 mm in any dimension and not greater than 250 mm in any dimension;

16.3. Construction of Stone Dams

16.3.1. Unless advised otherwise by the Nominated Officer on the Works Site, each Stone Dam will contain a single Dam Unit and therefore each helicopter load is to weigh approximately 750 kg.

16.3.2. Dependent on the size and nature of the Gully more than one Dam Unit may be required to complete the Stone Dam.

16.3.3. Stone Dams will be a minimum of 50 cm high and at least 75 cm in transverse width upstream to downstream and span the full width of the Gully.

16.3.4. Stone Dams must be no taller than 1 m in height for safety reasons.

16.3.5. Stone Dams should have a steep face (approximately 60 degrees) on the upstream side and have a slope of approximately 45 degrees on the downstream face.

16.3.6. Stone Dams should be higher at each side than in the middle to allow water to flow down the middle of the downstream face of the dam and prevent scouring around the sides of the Dam.

16.3.7. There will be some hand movement of Stone required by the Contractor after the Dam Unit has been initially dropped into place to ensure that the Stone Dam conforms to the right shape and size as set out above.

16.3.8. Stone Dams, consisting of more than a single Dam Unit, may be placed at pinch points, confluences or changes from mineral to peat based substrate.

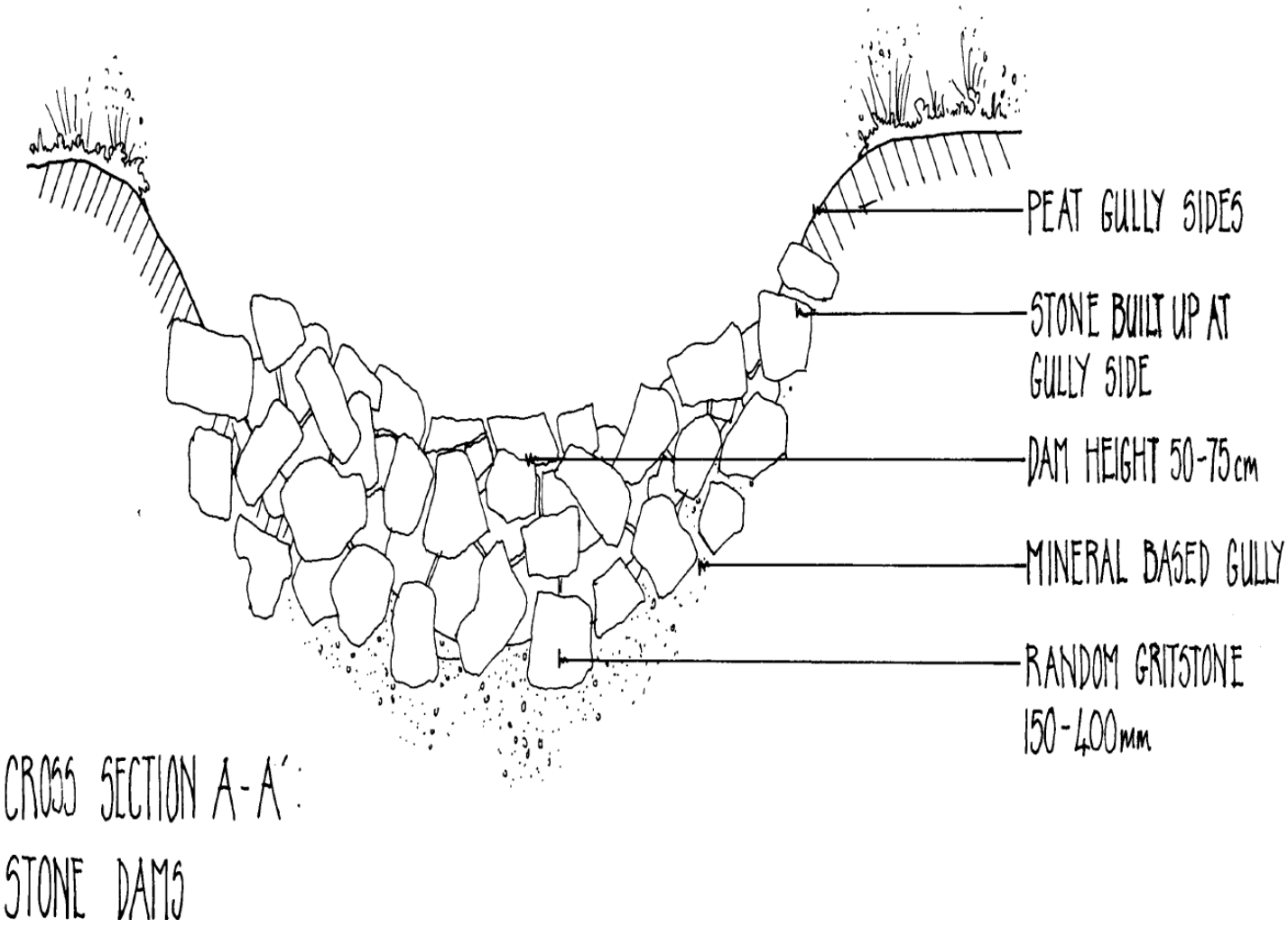

PEAT GULLY SIDES
STONE BUILT UP AT GULLY SIDE
DAM HEIGHT 50-75cm
MINERAL BASED GULLY
RANDOM GRITSTONE 150-400mm
CROSS SECTION A-A':
STONE DAMS

Figure 16

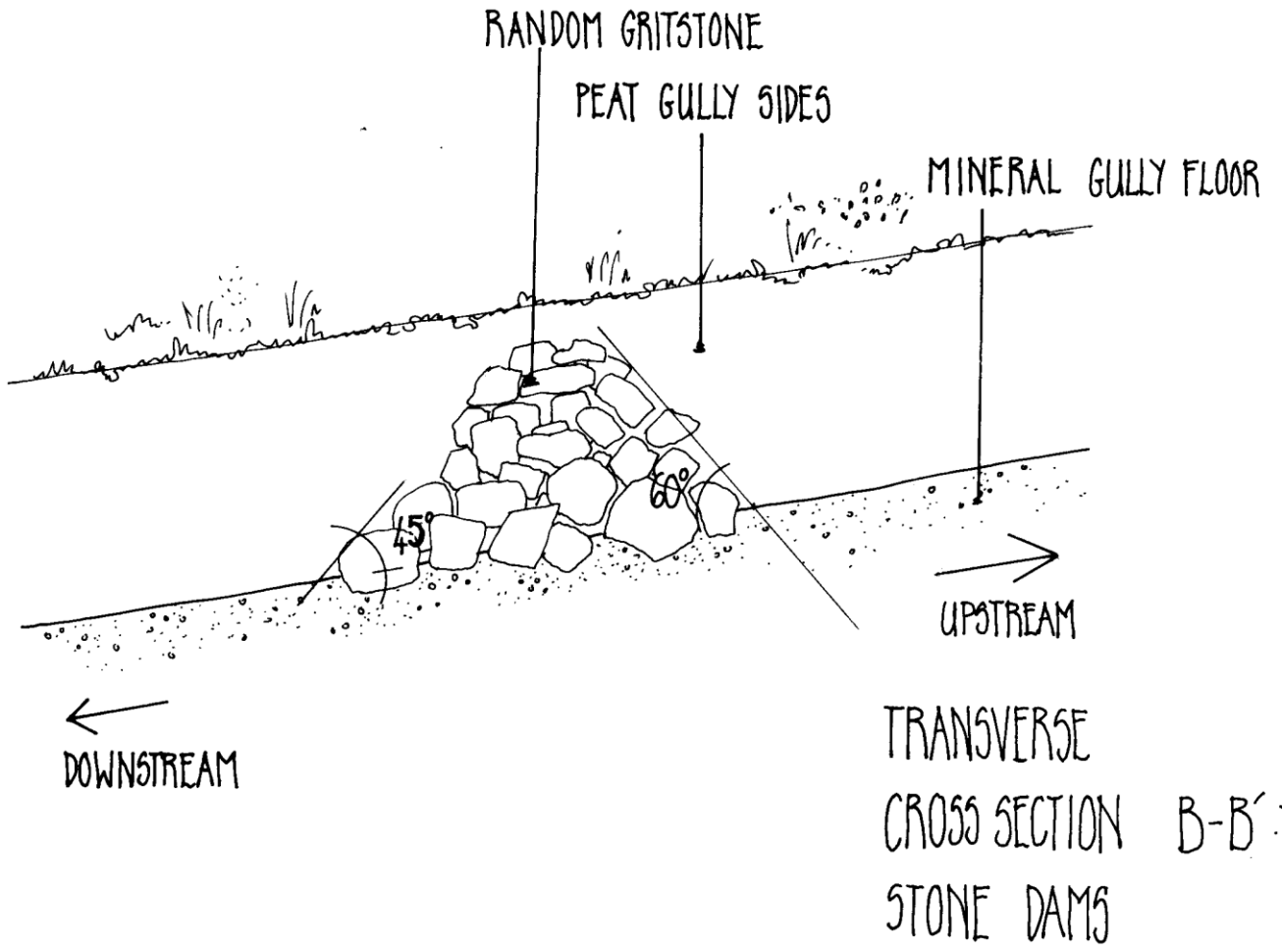
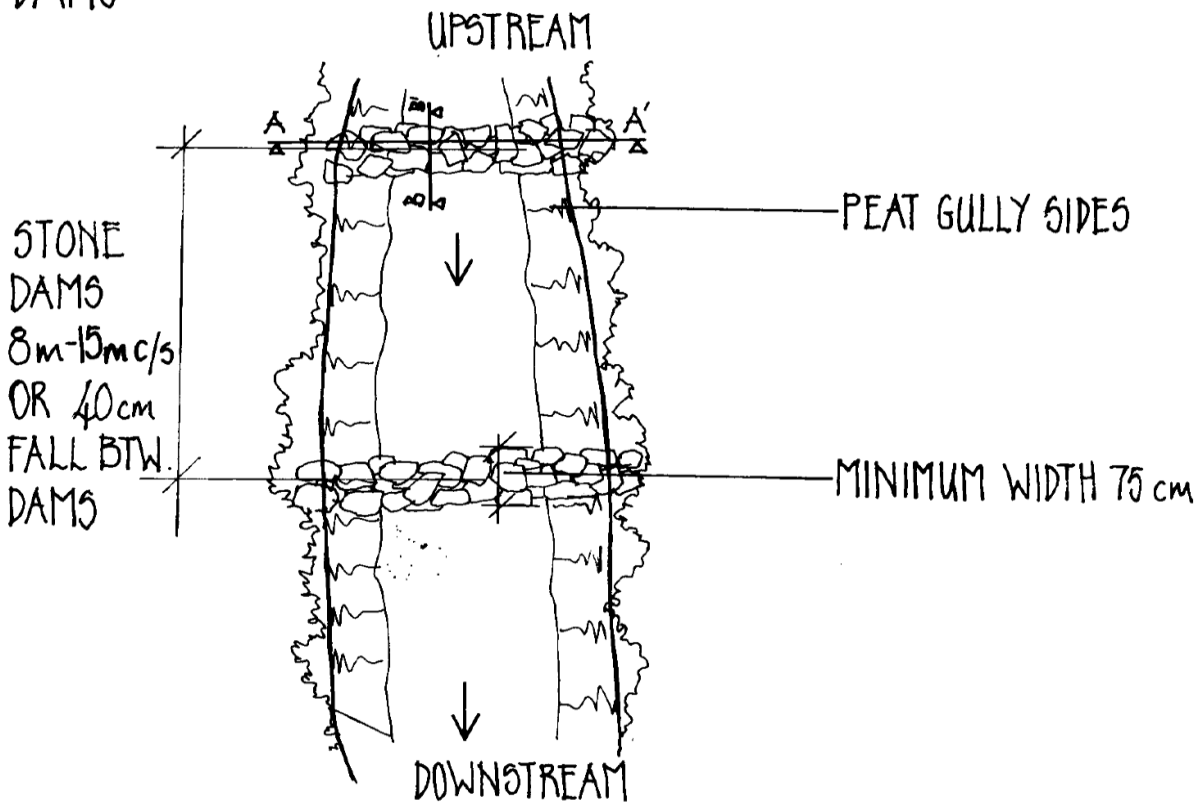

RANDOM GRITSTONE
PEAT GULLY SIDES
MINERAL GULLY FLOOR
45°
60°
UPSTREAM
DOWNSTREAM
TRANSVERSE
CROSS SECTION B-B´:
STONE DAMS

Figure 17

CROSS SECTION A-A':
STONE DAMS



PLAN: STONE DAMS

Figure 18

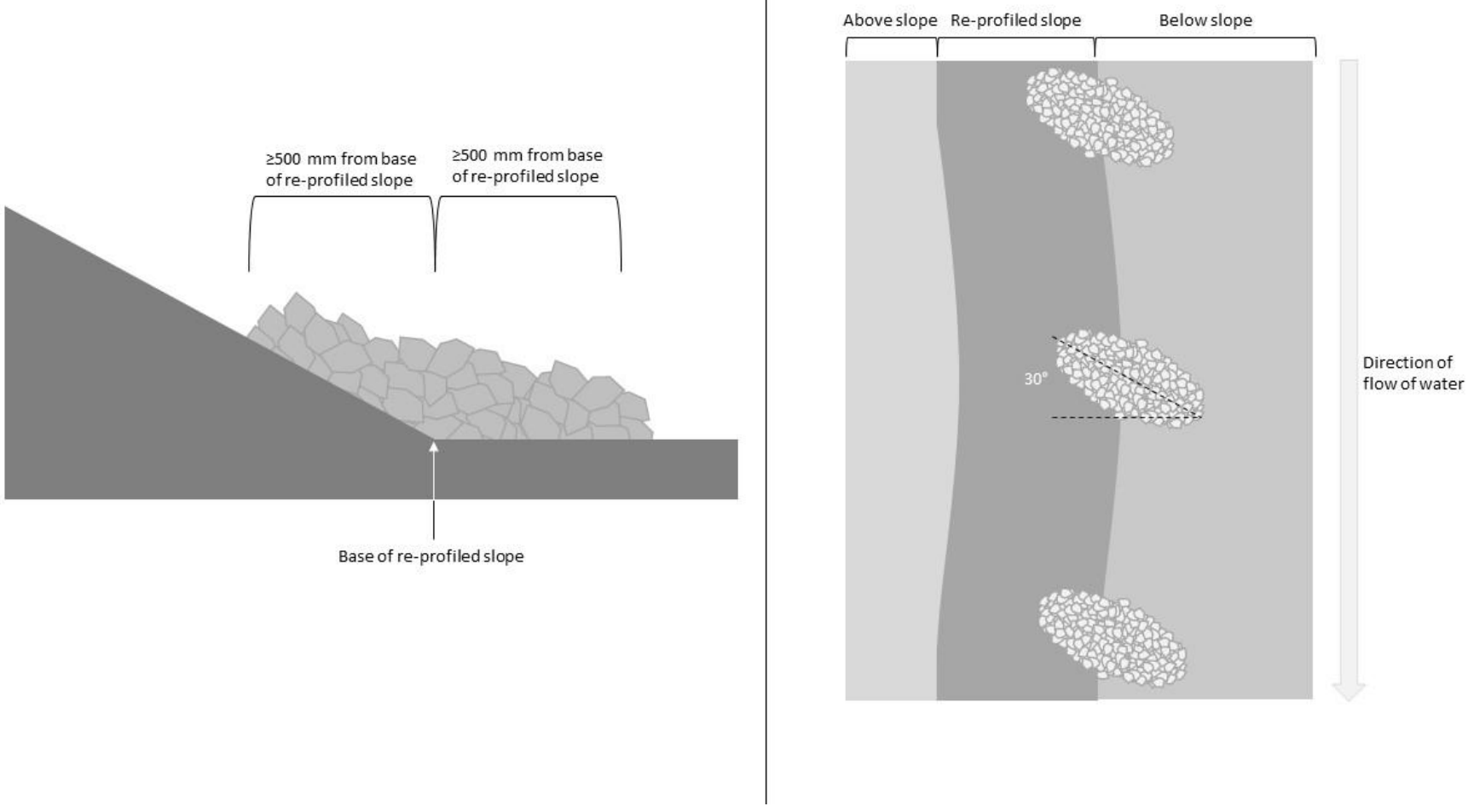


Figure 23. Stone baffle construction specification

17. Peat Dams and Re-profiling

Peat dams will be installed in small to moderately sized erosion gullies leading from the peat pans and small gullies into which heather bales or coir logs will be installed and into the biggest erosion gullies. Their immediate purpose is to hold water and locally raise the water table to the benefit of vegetation, invertebrates and the birds that feed on them. In the longer term, the pools created can be colonised by *Sphagnum* mosses leading to eventual terrestrialisation of the pool. They are constructed from waterlogged (impermeable) peat dug from within and around the erosion channel by machine and are situated in way that creates chains of pools along the gully length.

Where hagg edges and gully sides are steep sided or too steep for most re-vegetation methods, they will be re-profiled to create a more stable surface for revegetation. Re-profiling involves carefully pulling back the turf so that the underlying steep peat faces can be reduced to slopes of 30 to 45°. The turf should then be pulled back and stretched to cover the bare peat. This may be supplemented by using a biodegradable geotextile fabric or heather brash to further stabilise the peat.

17.1. Environmental Mitigations

17.1.1. Well-humified, 'putty-like' peat will be used to construct the dam wall.

17.1.2. Peat dams will be constructed where there is sufficient depth of peat (>40cm) within the channel to ensure a good seal at the base of the dam; and

17.1.3. Peat dams will be constructed where there is sufficient vegetation to supply turves.

17.1.4. Peat dams will be constructed so as to minimise the risk of water overflow resulting in erosion.

17.1.5. Machines will remain on site until the peat dam and re-profiling work has finished, after which they will be tracked off via the same access point.

17.1.6. Once machines are in place, operators will walk on and off the works site each day.

<u>Borrow Pits</u>

17.1.7. Work will only use borrow pits where peat in a gully location is shallow, disturbed or degraded and therefore not suitable for making dams.

17.1.8. The location and use of borrow pits will follow an assessment of the integrity/stability of the peat mass, and will be:

17.1.8.1. Within range of the excavator arm

17.1.8.2. Limited in size and depth to supply peat for a maximum of two peat dams

17.1.8.3. Peat will only be sourced where there is sufficient depth of peat to prevent exposure of the underlying mineral ground.

17.1.9. Borrow pits will be located within 5m of the dam location where there is more than 1m of peat depth and away from pristine blanket bog or sensitive features such as flushes. Peat will not be extracted down to the mineral layer.

17.1.10. The design will minimise the impact by siting borrow pits away from high quality habitats so that the integrity of undisturbed parts of the peat mass is not compromised.

17.1.11. Avoiding important sensitive habitat features such as Sphagnum hummocks and bog pools

17.1.12. When removing the turves of a donor site, the root zone will be left intact, and the turves laid to one side.

17.1.13. Before moving on, the sides of the donor site will be re-profiled using these reserved turves so as to create a vegetated shallow depression that will be no deeper than pools created by adjacent grip/gully blocking and will not exceed 1m depth.

17.1.14. A completed borrow pit will be a vegetated round depression in the ground where water is likely to collect. Dimensions of borrow pits will be no larger than 2m in diameter and no deeper than 1m (see Figures 25 and 26 for examples).

17.1.15. The siting of borrow pits will be suitably spaced so as to not form a string of excavations. Where dams are closer together, the borrowpits will be sited on alternate sides of the gully to reduce any possible connectivity between existing erosion features, and areas with developing erosion features.

17.1.16. The locations of borrow pits will be recorded using GPS so that their recovery can be monitored.

17.2. Archaeological Mitigations

In order to reduce the risk of damage to potential archaeological artefacts at the peat/mineral interface or within the lower peat deposits "basal peats". The exact specification will be confirmed, but will likely comprise the following methodology

17.2.1. The methodology used for peat dam construction will depend on the surveyed peat thickness (within the gully/grip) in the vicinity of the proposed peat dam location:

17.2.1.1. No peat dams shall be constructed where surveyed peat thickness is <1 m.

17.2.1.2. Where peat thickness is between 1 m and 1.5 m; excavation for peat dam construction shall be limited to a maximum 0.5 m depth below base of gully/grip. Additional peat/turves for peat dam construction must be obtained from borrow pits outside of the gully/grip.

17.2.1.3. Where peat thickness at peat dam locations is greater than 1.5 m thickness, the construction methods should avoid excavating within the bottom 0.75 m of peat deposits and should only excavate to the depth required for successful peat dam construction. Additional peat or turves for peat dam construction should be taken from borrow pits outside of the gullies where practicable.

17.3. Peat dams in larger gullies

Low peat dams are a specific variation from standard peat dams, they are located and prescribed as follows:

17.3.1. In gully systems:

17.3.1.1. Where channel flow is higher than required for habitat recovery. The Feature of the SSSI, blanket bog, is being actively degraded or drained (not necessarily eroded) by this high flow.

17.3.1.2. Where topography prevents the shedding of water out to ground either side of the gully.

17.3.1.3. Where vegetation reduces the efficacy of stone dams as an alternative technique.

17.3.1.4. To interrupt the flow of surface water in gently sloping, low-energy channels and create shallow pools or waterlogged areas:

17.3.1.5. In peat-based channels not suitable for peat dams (e.g. >4 m wide or with insufficient peat depth):

17.3.1.6. In wide channels and shallow depressions on slopes of 1–5°.

These peat dams are similar in design to standard peat dams, but are generally lower in height and designed to allow excess water to overtop the dam wall. The small pools and waterlogged conditions created behind the dams will develop peat-formation and mire species, particularly Sphagnum. See Figure 24 for an example photograph.

Peat dams in larger gullies will be built according to the Peat Dam principles and the following:

17.3.2. Dams will span the full width of the channel be 'keyed in' at either side of the channel such that scouring around the sides is prevented, and be well-turved to withstand overtopping by excess water.

17.3.3. Dam walls will be twice as deep in cross-section as they are tall, with gently sloping sides.

17.3.4. Hydraulic failure will be mitigated through;

17.3.4.1. increased dam frequency and low dam height.

17.3.4.2. Not building on steeper slopes (>5 degrees)

17.3.4.3. Not building where there is field evidence of high flow periods, e.g. bare peat; active erosion; active or recent deposition of sediment; channel formation; vegetation squashed/pressed/aligned by flowing water.

Figure 24 An example of a peat dam in a larger gully

Figure 25 A borrow pit in the top left corner one year post construction

Figure 26 A borrow pit in the top right 3 months post construction

17.4. Specification for Peat Dams

17.4.1. Average Peat Dam spacing will be approximately every 7-8 metres, but will be adjusted according to the angle of the individual grip or gully. See Figure 27.

17.4.2. A pre-requisite for Peat Dams is that there is sufficient depth of peat on Site where the gully is situated to provide material to construct the Dam.

17.4.3. The peat to be used must be well-humified so that it is sufficiently impermeable. Peat must be removed within the near vicinity of the Peat Dam and, including within the relevant ditch itself.

17.4.4. The construction of Peat Dams should follow the process below.

17.4.5. The excavator strips out the vegetation from the bottom of the gully at the chosen Peat Dam location. The excavator ensures the root zone is left intact in the turves that are removed, and lays the turves to one side for later use.

17.4.6. The excavator digs into the sides and base of the gully parallel with the intended line of the Peat Dam wall. The resulting ditches should cut at least 0.5 metres into the gully sides and 0.5 metres below the original depth of the gully (see Figure 28). This is done to ensure the Peat Dam will be fully keyed-in to the gully and thereby prevent undercutting or dam failure.

17.4.7. In the planned location of the Peat Dam wall, the excavator scoops out plugs of peat from the bottom of the gully. These are inverted and placed back into the holes from which they were removed. This is done across the entire width of the gully.

17.4.8. The plugs are tamped down using the heel of the excavator bucket to make a water tight seal.

17.4.9. Additional plugs of peat are dug systematically from the bottom of the gully and from the surrounding ground within reach of the excavator arm. These plugs are used

to build the Peat Dam. Peat Dams should be constructed up to two metres deep (front to back), where required, in order to ensure its structural integrity.

17.4.10. The whole Peat Dam is then firmed down using the excavator bucket to make a watertight seal. Vegetated turves are then translocated from the surrounding ground to cover the peat dam wall, in order to prevent oxidation and erosion of the peat.

17.4.11. In the locations where peat has been extracted to build the dam or vegetation translocated to cover the dam, re-instatement work is undertaken. This includes re-profiling of the ground and covering bare areas of ground with vegetated turves, to ensure vegetation re-growth and prevent erosion.

17.5. Specification for Re-profiling in gully systems

17.5.1. Re-profiling will be undertaken in gully systems where the gully sides have exposed bare peat and:

17.5.2. are steep due to erosion, or;

17.5.3. are undercut with overhanging vegetation.

17.5.4. Re-profiling of gully sides will follow the process below (see also Figure 30).

17.5.5. Using an excavator bucket, vegetation situated on the top of the gully (and any overhanging vegetation) will be peeled back far enough to expose enough peat to allow the gully side to be re-profiled to a sloping bank. The driver of the excavator will keep the root structure of the resulting turf intact, in order to improve to increase the survival rate of the vegetation.

17.5.6. The exposed bare peat that forms the sides of the gully is then re-profiled to create a 30-45 degree sloping bank that will support vegetation growth.

17.5.7. The vegetation turf that was previously removed from the top of the gully (or the overhanging vegetation) is placed over the re-profiled slope and firmed down with the excavator bucket.

17.5.8. Where there is insufficient vegetation to cover the re-profiled slope, heather brash or geotextile should be installed. Details for each site can be found in the tender Package.

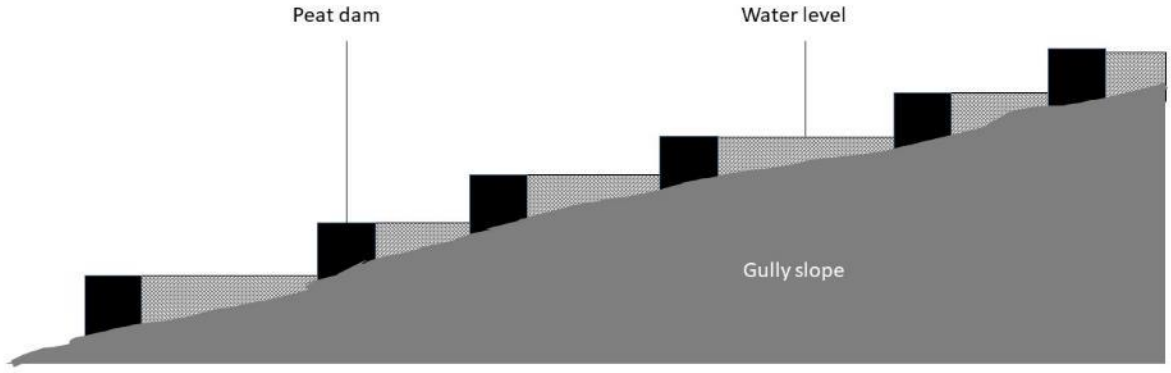


Figure 27 Peat dam spacing

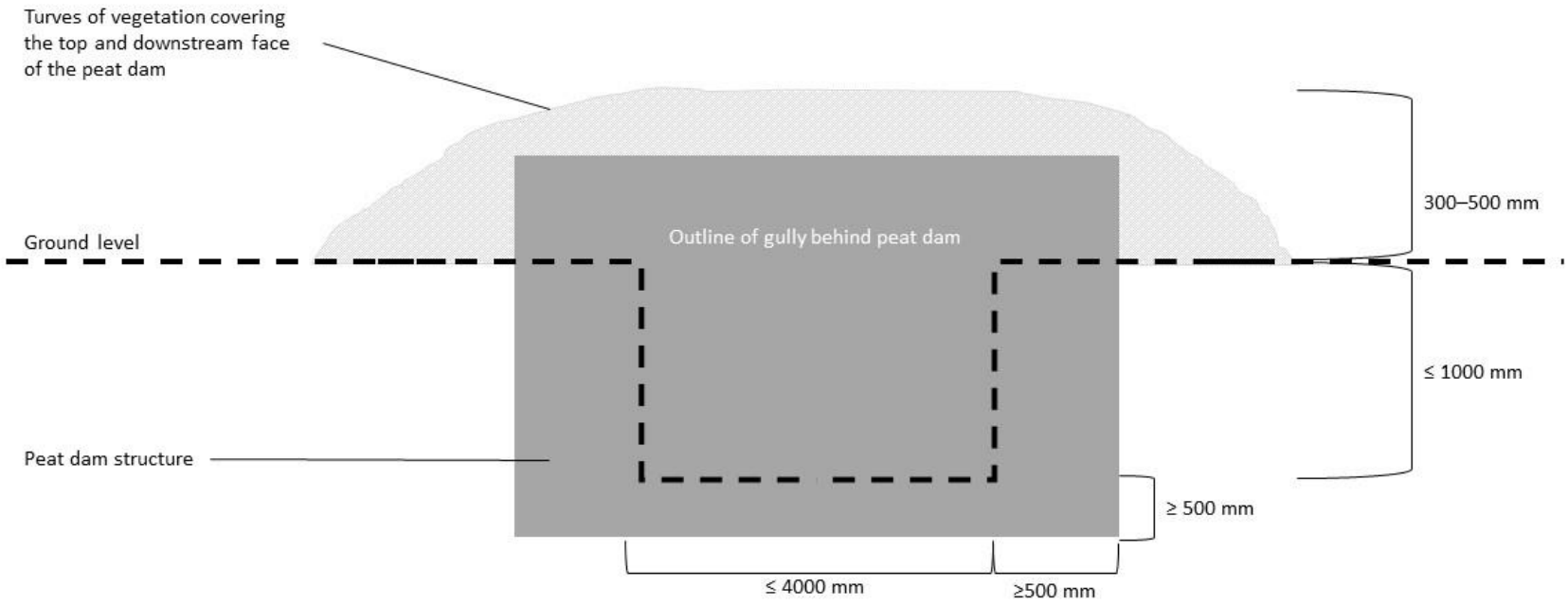


Figure 28 Peat dam construction

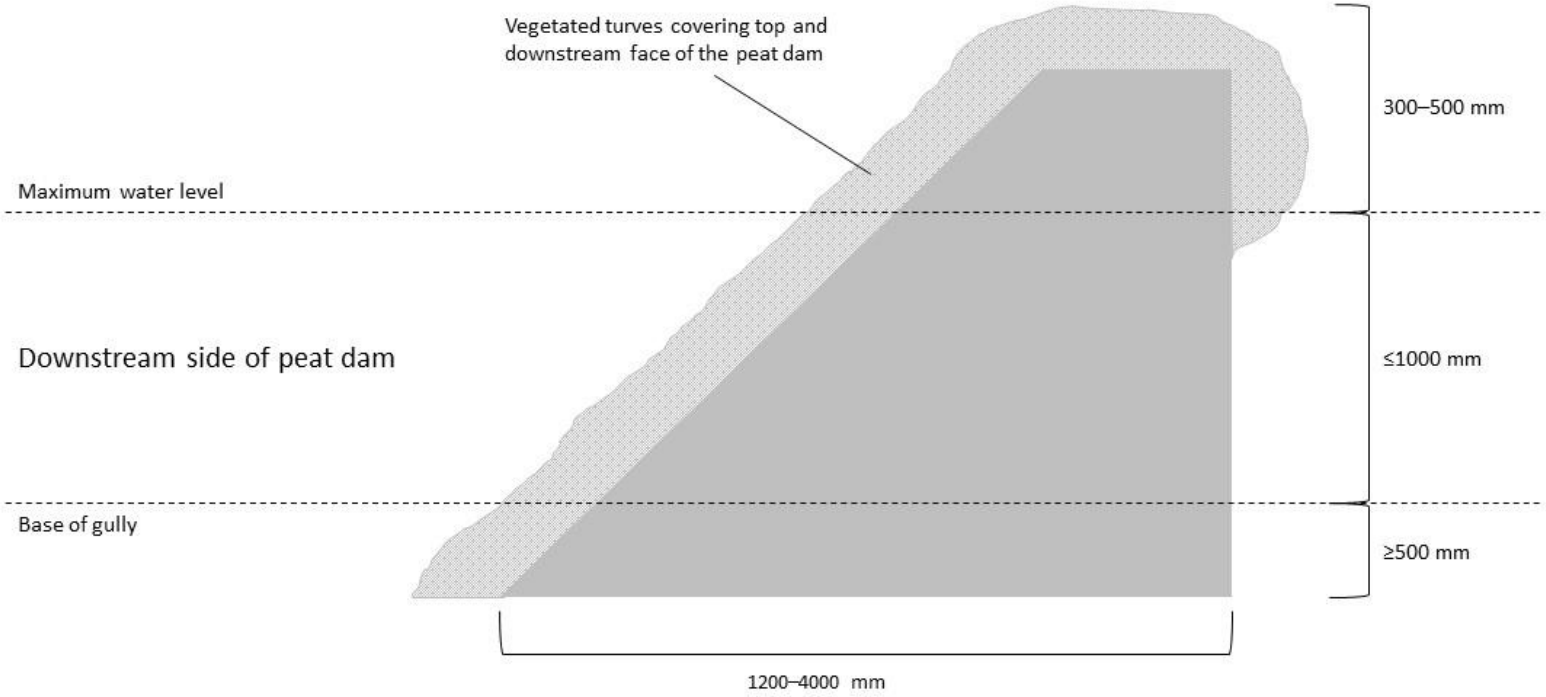


Figure 29 Peat dam construction - cross section

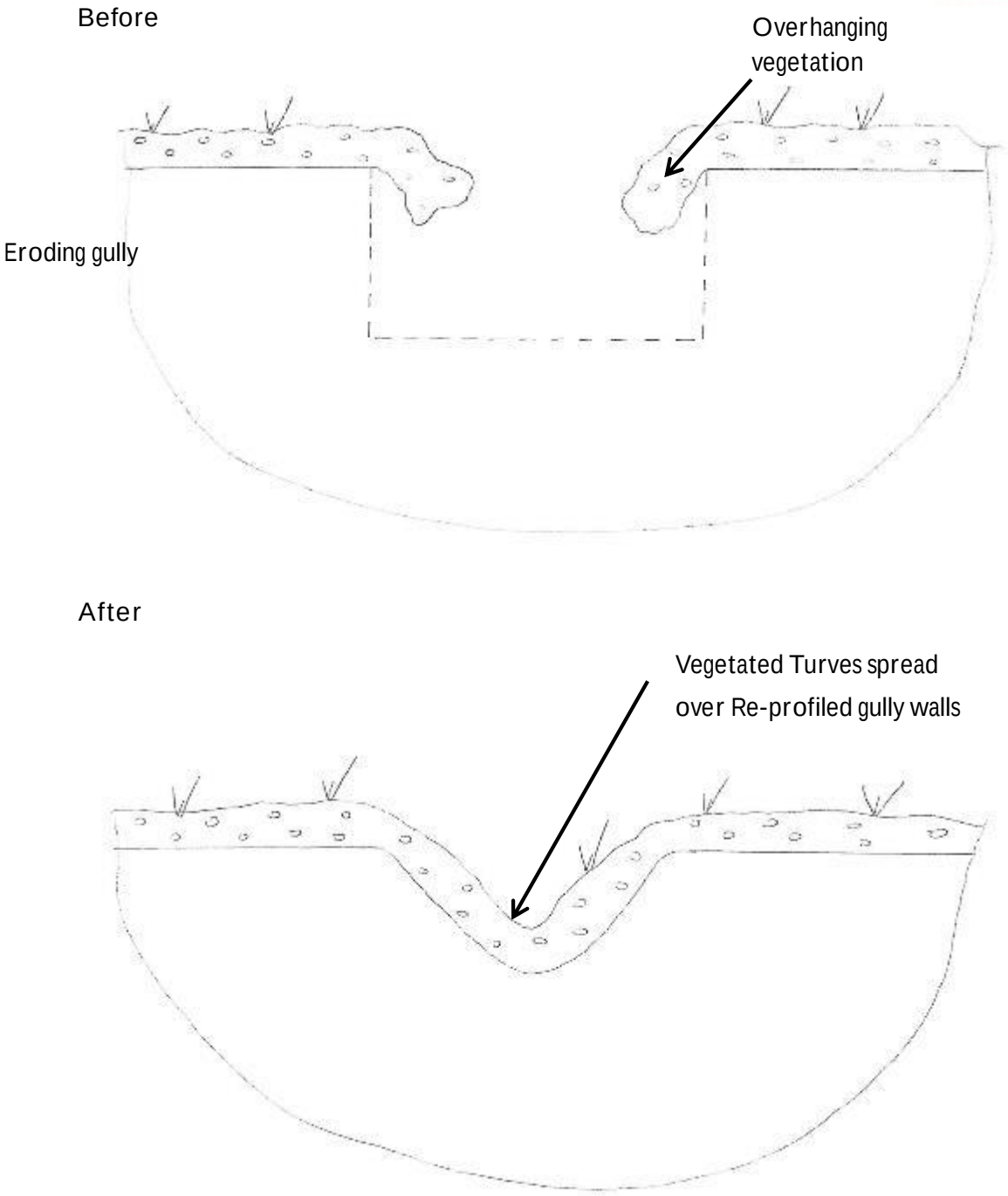


Figure 30. Re-profiling.

18. *Sphagnum* and Dwarf Shrub Specification

Sphagnum moss plug plants will be planted into heather cuts and other suitable habitat present on the site and according to the methodology given below. The purpose of introducing *Sphagnum* is to initiate wider colonisation by the mosses in areas lacking *Sphagnum*, and to accelerate its recovery in places where it is present.

Dwarf shrub plug planting or seeding will be used in areas requiring diversification of for bare peat revegetation.

18.1 Environmental Mitigations

18.1.1. Planting will be done by small teams of staff on foot (4-6 people).

18.1.2. Sphagnum plugs will be carried on foot on to the sites each day and any waste materials carried off at the end of each day.

18.1.3. Dwarf shrub plugs may be airlifted onto site by helicopter.

18.1.4. Plugs will be planted into suitable habitat to ensure they have the best chance of thriving.

18.1.5. Sphagnum plugs used will have been propagated in greenhouses to be free from pest, disease and unwanted species. Some or all of the following species will be included in the plugs:

- *S. capillifolium*
- *S. papillosum*
- *S. palustre*
- *S. magellanicum*
- *S. subnitens*
- *S. fallax*
- *S. cuspidatum*
- *S. fimbriatum*
- *S. squarrosum*
- *S. tenellum*
- *S. denticulatum*

Dwarf shrub plugs will be all or some of the following species;

- Common cotton grass
- Hare's tail Cotton grass

- Bilberry
- Cross leaved heath
- Crowberry
- Cloudberry

Each Plug Plant will conform to the following requirements:

- Of local provenance, i.e. propagated from material collected from within the Peak District / South Pennines SAC.
- Grown in medium with:
    - Zero peat content
    - a pH of between 3 and 4; and
    - low nutrients and high metal ions.

18.2. Transporting Plants to the Work Sites

18.2.1. It will be the contractor's responsibility to transport the Plants to the Planting Areas.

18.2.2. Details of permitted transportation of Plants will be detailed in each Works Plan. This may be by foot, helicopter or low ground pressure vehicle.

18.2.3. Each Works Plan will state whether or not ground vehicles are permitted on the Works Site(s). No vehicles (other than helicopters) are permitted on any Work Site unless otherwise permitted by the Nominated Officer.

18.3. Dwarf Shrub Plug Planting Specification

18.3.1. Dwarf Shrub Plug Plants will be planted within the Planting Areas identified on the Work Site Location Maps which will be provided with each Works Plan.

18.3.2. The planting density is approximately one plant per four square metres.

18.3.3. The different types of Plant require planting in specific areas to give the best chance of establishment.

18.3.4. Bilberry & cloudberry will be planted on hagg tops;

18.3.5. Crowberry will be planted at the apex of, and around, slopes; and

18.3.6. Cotton grasses and cross leaved heath should be planted on flatter, wetter areas such as peat pans, behind dams or along the waterline of gullies.

18.3.7. Using a dibber of 45 mm in diameter and 200 mm in length, make a hole in the peat that is 150 mm – 200 mm deep. The hole must be at least this deep to prevent the Plug Plants from being dislodged by frost heave.

18.3.8. Once the hole is made, remove the Plug Plant from the tray and remove the wrapping from the Plug Plant.

18.3.9. Tease the roots out from the compacted Plug Plant.

18.3.10. Place the Plug Plant in the hole. It is important to ensure that the base of the Plug Plant is firmly in contact with the base of the hole to ensure that there is no air gap around the roots.

18.3.11. Once the Plug Plant is firmly in place the peat around the hole should be firmly heeled in round the plant.

18.4. Plug Plant Care Guidelines

Upon delivery the Contractor becomes and remains wholly responsible for the maintenance and condition of the plugs

Storage and care of Plugs;

- Plugs should be kept in a cool, sheltered location with some natural sunlight (not in direct sunlight but also not in the dark)
- Plugs should not be allowed to freeze
- Plugs should be kept moist (whitening of plant branches indicates drying out)
- Plugs should only be watered with rainwater (tap water will kill them)
- Plugs should be stored so they are not getting squashed by the weight of other Plants on top.
- Plugs should be kept out of reach of animals

Figure 19: Sphagnum bundle of 20 Plugs securely wrapped in either Clingfilm, or in specially designed brown paper wraps. Sphagnum bundle is moist with rainwater and vibrant green.

Figure 20: Dwarf Shrub Plugs supplied with a peat base in plant trays.

18.5. Sphagnum Plug Planting Guidelines

Sphagnum Plugs will be delivered in Bundles of 20 Sphagnum Plugs wrapped together in one bundle with cling film or specially designed paper. A bag will contain 20 x Bundles / 200 Plugs.

Figure 21 Sphagnum Bundle of 20 Plugs securely wrapped in clear film. The Bundle is moist and vibrant green.

The bag will show the type of mix of species and name(s) on the bag. This could include:

Moorland Mix – a mix of 11 species (this is the traditional mix that we plant the most) and includes a broad mix of different types of species including both flush and hummock or chunky species.

Chunky Mix – a mix of 5 hummock or chunky species

Single species –Bags containing 200 plugs of a single species, but with different bags containing different species.

Pool Mix – a new mix that will be trialled in spring 2021.

This guide should apply to the planting of ALL types of plugs; irrespective of the type of mix (see the following section for a specific guide to the different mixes).

Planting density

This should be specified by Moors for the Future to the site manager, and ALL planters should be aware of the number of plugs that should be planted in an area. Please note, this is a guide and the distanced will vary depending on the suitability of the planting area and should not be a rigid rule.

What am I looking for?

- Plant in an area that feels wet underfoot. Areas dominated by Heather, Bilberry and Crowberry can be dry, especially on slightly higher ground.
- Preferably, an area with common cotton grass present (a good indicator of a wet area).
- Small, sheltered spaces (micro-habitats) in-between existing vegetation (newly planted plugs require shelter from the drying wind and sun to get established).
- Where there have been cuts in the vegetation – areas that have had either Heather, Cotton grass or Molinia cut prior to planting. These areas can be planted if the conditions covered here apply.

Figure 22 Ideal vegetation cover for Sphagnum sp. wet area with cotton grass providing shelter and light to get through.

What should I avoid?

- Bare peat & peat pans – in contrast to garden plants, *Sphagnum* plugs need shelter from surrounding vegetation to establish, therefore you should never plant in to an area of bare peat, and in peat pans, where the water level regularly changes and sediment can cover the plugs. However, planting into the edges of these areas is acceptable if protected from the sun and wind (therefore the south and western edges can be suitable) and away from any risk of going under water.

Figure 23 Bare Peat and Peat Pans are not appropriate for Sphagnum planting

Figure 24 Acceptable to plant in Peat Pans along edges if Sphagnum Plugs are protected from sun and wind

- Standing water – only a few species like regular inundation, therefore it is best to avoid planting directly into standing water. The only exception to this is *S. cuspidatum* (see Single Species Guide below) We are currently trialling a 'Pool Mix' that will be suitable for planting directly in standing water, such as behind peat dams and bunds.

Figure 25 Example of Gully block pool - peat dam on left. Dams can be stone, timber, plastic, heather bale or coir log.

- Gullies with regular running water; only plant on the edges.
- Directly behind gully blocks – these areas are regularly under water and sediment can be an issue. Only plant along the edge of the waterline further away from the block to reduce issues with sediment build-up and raising water levels.
- Top gully edges where the water table is low; these areas will remain very dry during times of little rain.
- An area that is not too densely vegetated; this can be the case with hares-tail cotton grass, heather, bilberry, crowberry and Molinia dominated areas, or gullies thick with common cotton grass where there is very little space in-between the vegetation to plant a plug.

Figure 26 Areas of thick vegetation unsuitable for planting

18.6. Planting Method

1. Hold the Bundle the right way up (vivid green capitula on top). Unroll until you get to the first plug. This allows you to look at the size of the plug.

2. Once you have identified a suitable location (micro-habitat), break the surface of the peat and make a hole deep and wide enough to fit in the plug (please note there will be some small variations in size). This can be done using different tools such as a gardener's trowel, dibber, screwdriver or thumb.

Figure 27 Make a hole deep and wide enough to fit in the plug

3. Place/push the plug into the hole leaving only the live capitula heads (vivid green, and sometimes, other colours) sticking out of the ground. Plant the plug so that the capitula heads are as tight together as possible; if too much of the stalks is sticking out, the stems will fall-over with an increased risk of drying out.

4. Pinch or push the peat back to secure the plug into the ground (this is essential to ensure that the plug remains in place.

Figure 28 Plug in hole with peat pushed in to secure plug in place

1. Moorland Mix – a mix of 11 species (this is the traditional mix that we plant the most) and includes a broad mix of different types of species including both flush and hummock or chunky species.

As this is a 'generalist' mix, the concept is that no matter where the plug is planted following the guidelines above, one or some of the species present will thrive and grow. This type of mix is ideal for a site with variation in micro-habitats and lacking in any Sphagnum species in general. This is especially the case for large areas of newly revegetated areas of bare peat including a lot of blocked erosion gullies.

2. Chunky Mix – a mix of 5 hummock or chunky species.

This mix is being targeted for areas that are in unfavourable condition, but are largely vegetated and not heavily eroded by gullying. These areas are more typical and are more hydrologically intact and therefore may have areas of Sphagnum, in particular flush species already present to a degree in the wetter flushes and gullies. In order to move these areas into more-favourable conditions, diversification is key, and in particular, the introduction of Sphagnum species associated with functioning blanket bogs because of their ability to form peat layers.

It is also worth noting that Natural England are moving towards the type of key Sphagnum species present on site, as opposed to general Sphagnum presence when assessing condition.

4. Single species –Bags containing 200 plugs of a single species, but with different bags containing different species.

Flush species e.g. S. fallax & fimbriatum – prefer wetter, flush areas such as gullies.

Hummock or chunky species e.g. S. medium (prev. magellanicum), papillisum, capillifolium – still required wet areas, but can tolerate the drier tops. Suitable for planting in larger, flatter cotton grass dominated areas.

S. cuspidatum – this is a species of Sphagnum that thrives in pools and should always be planted or placed in or on the edge of semi-permanent pools such as behind gully blocks (plastic piling or peat dams).

Pool Mix – We are about to trial a mix consisting of S. cuspidatum & S. denticulatum and S. fallax. These are species that thrive in pools and on land and can be planted on to the edge of –semi-permanent pools behind gully blocks.

19. Shallow Surface Peat Bund Specification

The specification below focuses on low peat bunds of approximate 20 cm height that are situated on the surface of blanket bog away from fluvial systems, and on areas of deep peat to maximise the use of borrow pits. The shallow peat bunds should be installed on slopes between 1 – 5 degrees to interrupt the overland flow of overland water reducing the risk of flooding down stream, and creating temporary or permanent surface water pools within blanket bogs habitats.

19.1. Environmental Mitigations

19.1.1. Well-humified, 'putty-like' peat will be used to construct the bund wall.

19.1.2. Peat bunds will be constructed where there is sufficient depth of peat (>40cm) to ensure a good seal at the base of the dam; and

19.1.3. Peat bunds will be constructed where there is sufficient vegetation to supply turves.

19.1.4. Peat bunds will be constructed so as to minimise the risk of water overflow resulting in erosion.

19.1.5. Machines will sit upslope and inside of the bund to be constructed, where possible, using the curve of the boom to guide the curve of the bund and minimise tracking required during construction.

19.1.6. Machines will remain on site until the peat bund construction has finished, after which they will be tracked off via the same access point.

19.1.7. Once machines are in place, operators will walk on and off the works site each day.

<u>Borrow Pits</u>

19.1.8. The location and use of borrow pits will follow an assessment of the integrity/stability of the peat mass, and will be:

19.1.8.1. Within the area to be waterlogged through construction of the bund such that the borrow pit forms the depression in which water will pool.

19.1.8.2. Limited in size and depth to supply peat for one bund.

19.1.8.3. Peat will only be sourced where there is sufficient depth of peat to prevent exposure of the underlying mineral ground.

19.1.9. Important sensitive habitat features such as Sphagnum hummocks and existing bog pools will be avoided.

19.1.10. When removing the turves of a donor site, the root zone will be left intact, and the turves laid to one side.

19.1.11. The sides of the pit will be profiled to a shallow gradient and surrounding vegetation will be stretched to cover the base of the pit so as to create a vegetated shallow depression.

19.2. Bund Construction

19.2.1. Peat Bunds will create shallow pools that will contain some water year-round.

19.2.2. Construction will start at the top of the slope and continue in approximate rows downslope (see Figure 41).

19.2.3. In the areas indicated to receive surface Bunds, the Bunds should be constructed at a density of approximately 1 Bund per 15 m^2 or 44-45 bunds per hectare.

19.2.4. Bunds will vary in size and be arranged irregularly across the bog surface to create a naturalistic aesthetic.

19.2.4.1. Gaps of at least 4 metres should exist between the end of one Bund wall and the beginning of the next when working across the hill.

19.2.4.2. Gaps of at least 4 metres should exist between rows of Bunds.

19.2.5. Bund walls should be orientated to capture as much surface water flow as possible, i.e. the centre point of the arc should be furthest down the slope, and either end should be equally far up the slope (see Figure 42). Excess water should overtop a bund along the bund wall and not cut around the ends.

19.2.6. Bunds will have a natural finish and high degree of integration with the surrounding habitat.

19.2.7. Well-humified, 'putty-like' peat will be used to construct the bund wall.

19.2.8. Bunds will be well-turved to withstand overtopping by excess water.

19.2.9. Bund walls will be twice as deep in cross-section as they are tall, with gently sloping sides.

19.2.10. It is recommended the construction of Peat Bunds broadly follow the construction process below, though alternative methods may be proposed by the Nominated Officer and alternative methods proposed by the Contractor will be considered:

19.2.10.1. Remove vegetation turves from the area that will contain the Peat Bund and borrow pit (see Figure 41, side view) and place to one side.

19.2.10.1.1. Turves must be removed with enough peat to ensure that the roots remain intact.

19.2.10.2. Excavate far enough down to remove all cracked and degraded peat.

19.2.10.2.1. The amount excavated will vary depending upon the location; the key is to ensure that all degraded and cracked peat is removed.

19.2.10.3. Place the excavated peat to one side, separate from the vegetation turves.

19.2.10.4. Along the line of the Bund, dig out wet, 'putty-like' peat blocks, invert them and replace them.

19.2.10.5. Squash the peat plugs with the excavator bucket to seal any remaining cracks and create a smooth foundation on which to build the Bund.

19.2.10.6. Take additional wet, 'putty-like' peat needed to build the Bund from the borrow pit.

19.2.10.6.1. The borrow pit should be close to the bund and located within the pool area behind it (see Figure 41, side view).

19.2.10.7. Place the extracted blocks of peat along the Bund foundation to build the Bund wall to a height of at least 250 mm above the surrounding peat surface.

19.2.10.7.1. The additional height is to allow for the material to settle after construction.

19.2.10.7.2. Each layer of the Bund should be squashed down and smoothed with the bucket to seal any gaps.

19.2.10.7.3. The finished Bund wall should be twice as deep in cross-section as it is tall (see Figure 41, side view) and slope gently on each side.

19.2.10.8. Use vegetation turves removed in step 19.3.8.1 to cover the surface of the Bund wall.

19.2.10.8.1. Turves should be placed to avoid gaps between individual turves that could develop into erosion channels.

19.2.10.9. In-fill the borrow pit using the degraded and cracked peat removed in step 19.3.2.

19.2.10.9.1. Once all excess peat is placed into the borrow pit, it should be firmed down using the weight of the excavator bucket.

19.2.10.9.2. The sides of the borrow pit should be profiled to a gentle slope from base to top edge along the line of the bund.

19.2.10.9.3. Stretch the undisturbed vegetation upslope of the borrow pit into it to further decrease the angle of slope into the borrow pit and to increase the coverage across the borrow pit surface.

19.2.10.10. Use any remaining turves removed in step 19.3.8.1. to cover the surface of the borrow pit, if required.

19.2.10.11. When the Bunds reach capacity, it is expected that the water will overtop the bunds and disperse across the moor.

The specifications above have been adapted from the following literature: MFFP Peat Dam Specification (2013), MFFP Peat Dam Specification (2016), Bolton Fell Moss site by Natural England (2012), Shallow bund design by open space consultant (2015).

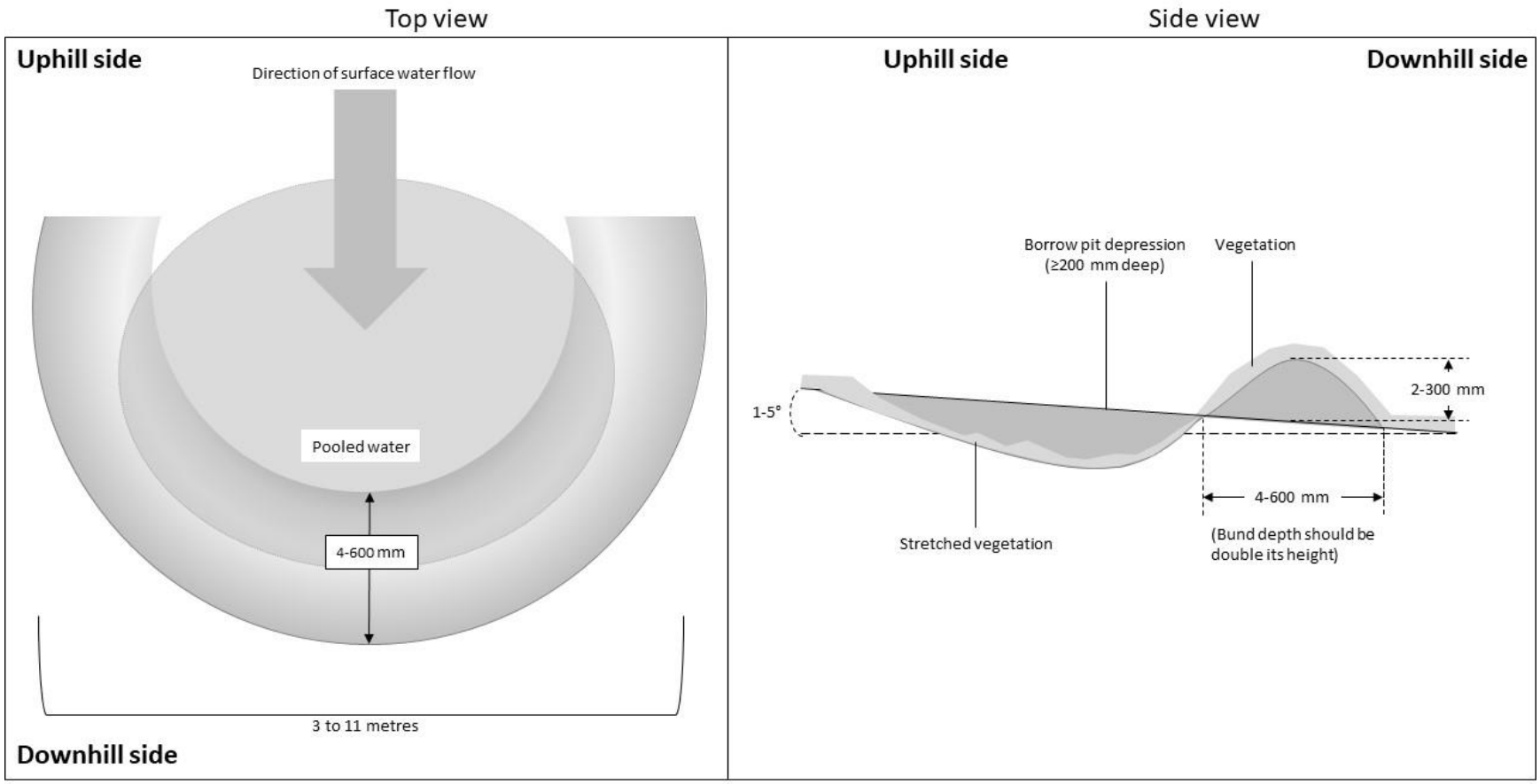


Figure 41: Bund specification in plan and profile

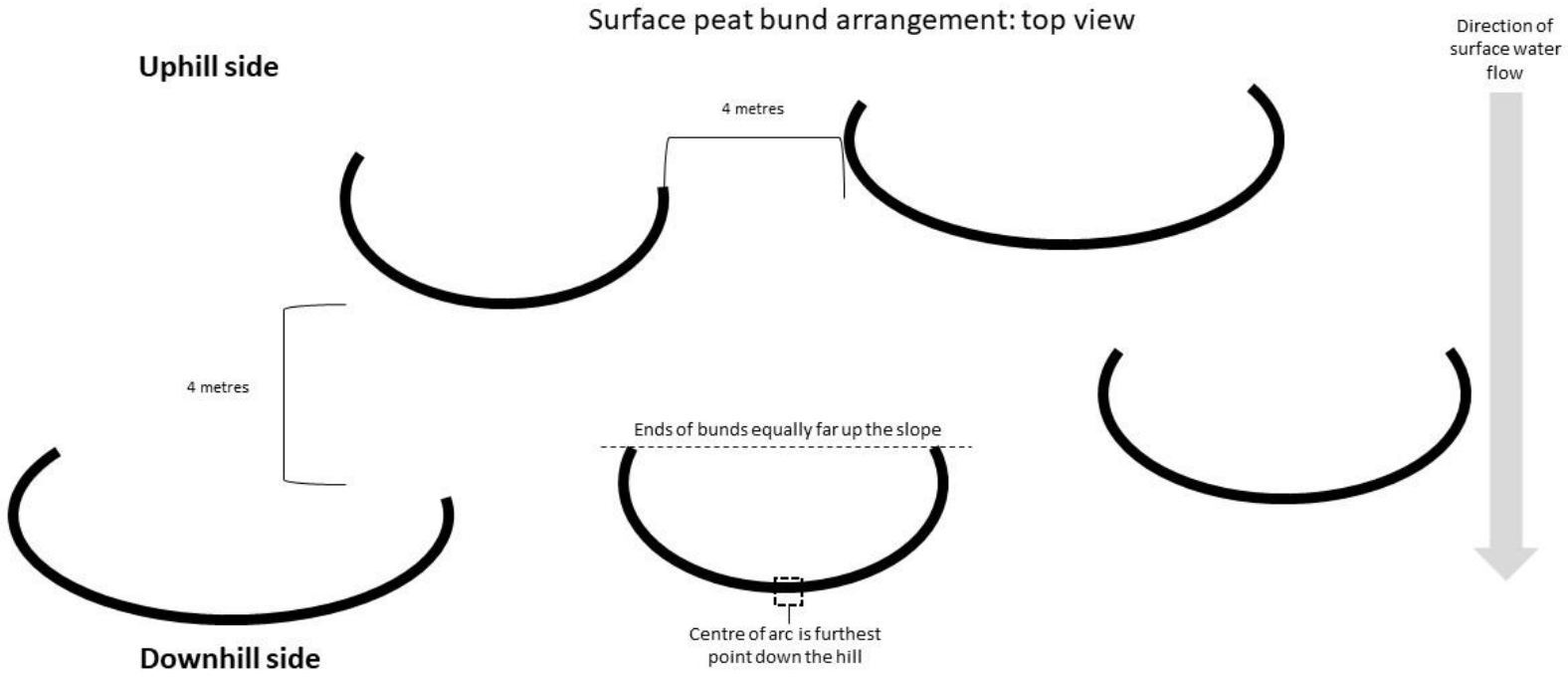


Figure 42: Bund arrangement

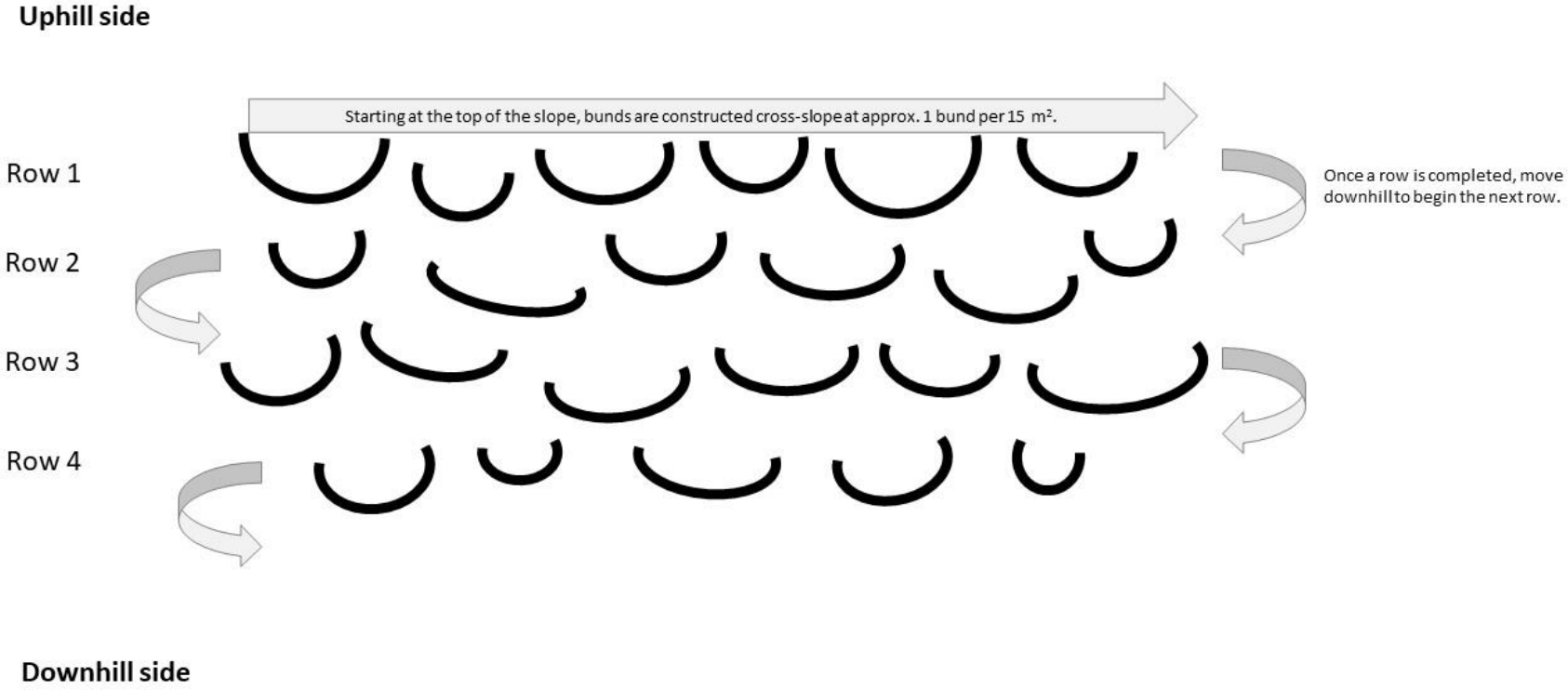


Figure 43. Bund arrangement overview